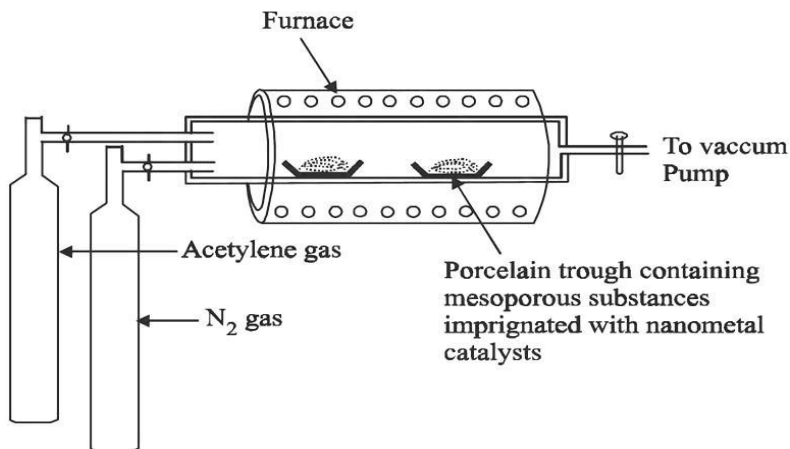




## SYNTHESIS OF NANOMATERIALS

### Chemical Vapour Deposition (CVD)



**Fig 7.4 chemical vapour deposition**

- It is a process of chemically taking a volatile compound of a material with other gases, to produce a non-volatile solid that deposits automatically on a suitably placed substrate.
- CVD reaction requires activation energy to proceed. This energy can be provided by several methods

#### (a) Thermal CVD

- In thermal CVD, the reaction is activated by high temperature above 900°C.
- Typical apparatus comprises of gas supply system, deposition chamber and an exhaust system.

#### (b) Plasma CVD

- In plasma CVD, the reaction is activated by plasma at temperature lies in between 300° - 700°C.

#### (c) Laser CVD

- In laser CVD, pyrolysis occurs when laser thermal energy of laser heats falls on an absorbing substrate.

#### (d) Photo-laser CVD

- In photo-laser CVD, the chemical reaction is induced by ultra violet radiation, which has sufficient photon energy, to break the chemical bond in the reactant molecules.



### Various steps involved in synthesis of CVD

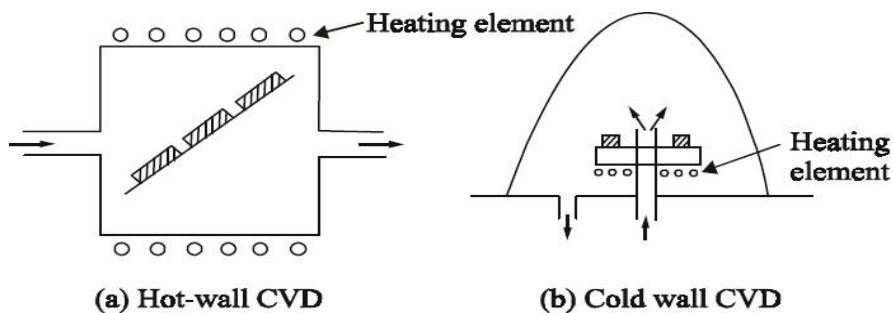
- Catalysed reaction occurs on the surface.
- Product diffuses to the growth sites.
- Nucleation and growth occurs on the growth site.
- Desorption of reaction products away from the surface.

### CVD Reactor

The CVD reactors are of generally two types

1. Hot-wall CVD
2. Cold-wall CVD

1. Hot-wall CVD reactors are usually tubular in form, and heating is accomplished by surrounding the reactor with resistance elements.
2. But in cold-wall CVD reactors, substrates are directly heated inductively by graphite subsectors, while chamber walls are air (or) water-cooled.



**CVD Reactors**