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### **DEPARTMENT OF AGRICULTURAL ENGINEERING**

### **COURSE CODE & NAME:** 19AGT301 & HEAT POWER ENGINEERING

#### III YEAR / V SEMESTER

#### **UNIT : V BOILERS**

**Topic : Boiler Mountings** 





## **BOILER MOUNTINGS AND ACCESSORIES**







# **Boiler Mountings:**

The necessary devices installed or mounted for the *safety* of boiler and its *control* are called boiler mountings.





# **Boiler Accessories:**

The devices which are installed in the boiler for their *efficient operation* and *smooth working* are called Boiler Accessories.





# **Boiler Mountings for safety:**

- Two water level indicators 2 1.
- 2. Two safety valves.
- Combined high steam and low water safety valve. 3.
- Fusible plug. 4.





# **Boiler Mountings for control:**

- 1. Pressure gauge
- 2. Junction or stop valve
- Feed check valve 3.
- Blow-off cock 4.
- Man hole and mud hole 5.





#### **Boiler Accessories for efficient operation:**

- Water heating devices. 1.
- Water feeding devices. 2.
- Super heater 3.
- Economizer 4.
- Air preheater 5.



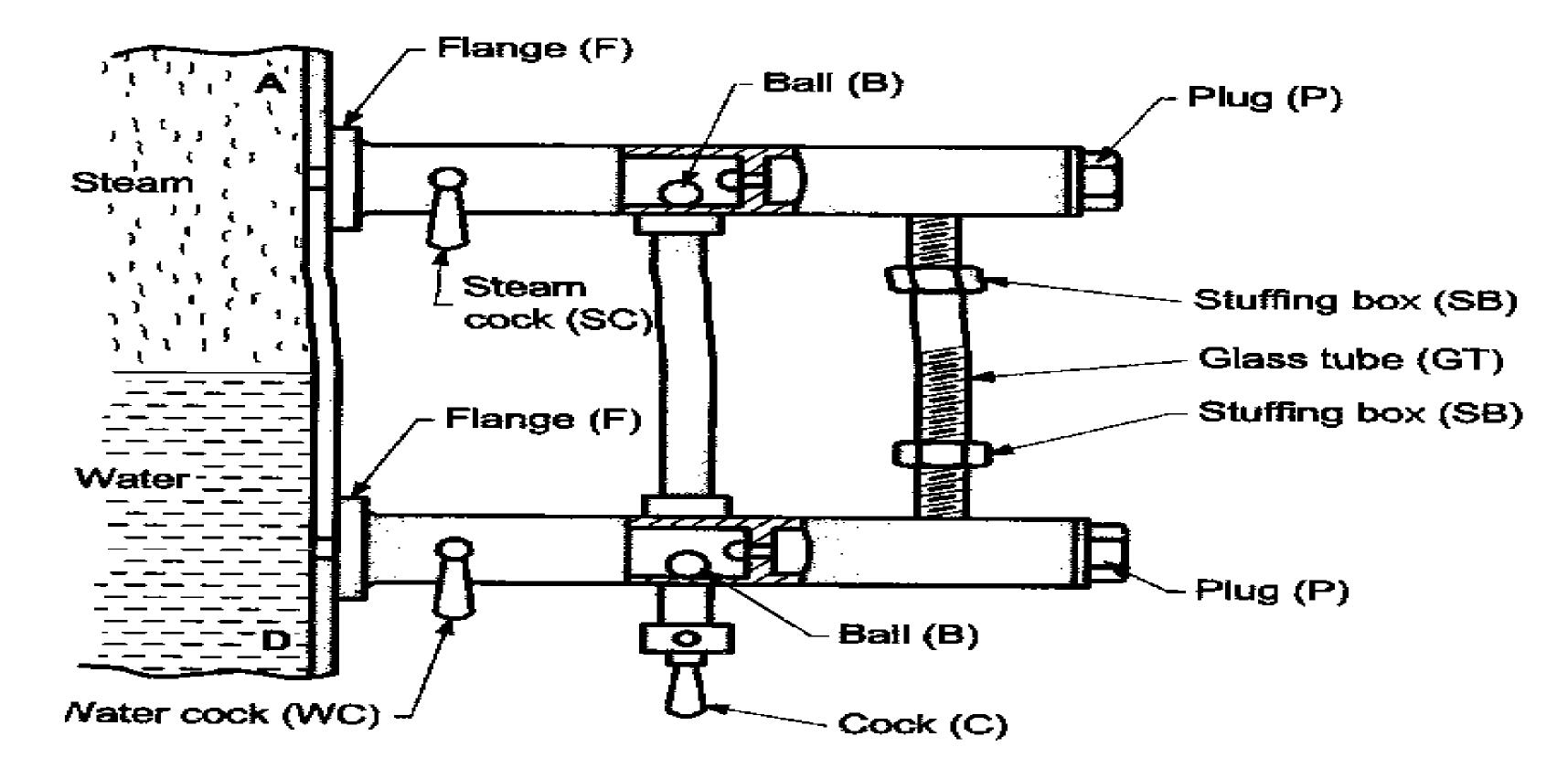


# **BOILER MOUNTINGS**





**1. WATER LEVEL INDICATOR** 







### **BOILER MOUNTINGS**

#### **2. PRESSURE GAUGE** (*Bourdon's*) (Dec 05)

- a) Records gauge pressure
- b) Elliptical spring tube is also called Bourdon
  tube and is made up of special quality
  Bronze.
- c) Plug (P) is provided for cleaning the siphon tube.
- d) Siphon is filled with cold water to prevent
  the hot steam entering into the bourdon
  tube and spring tube remains comparatively
  cool.

Pinion (A) -

Pointer (B) -

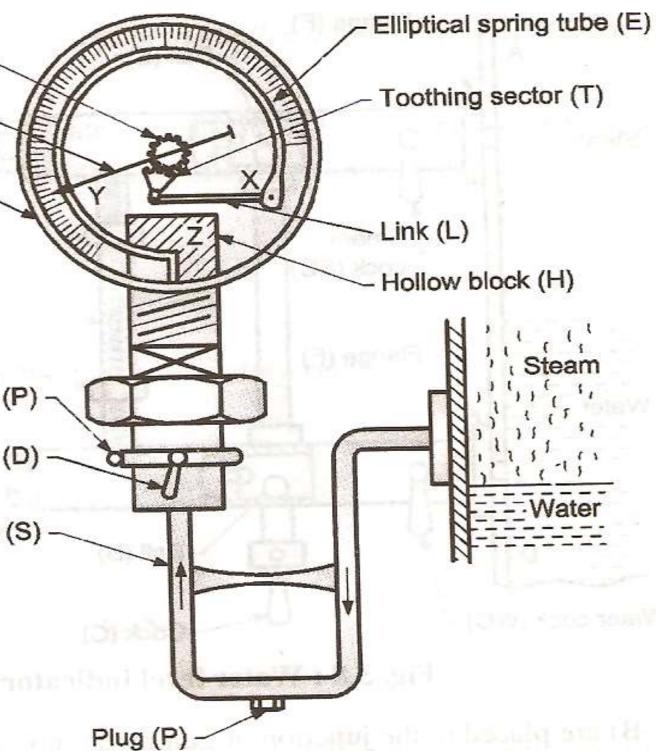
Casing (C) ~

Plug (P) -

Three way cock (D) -

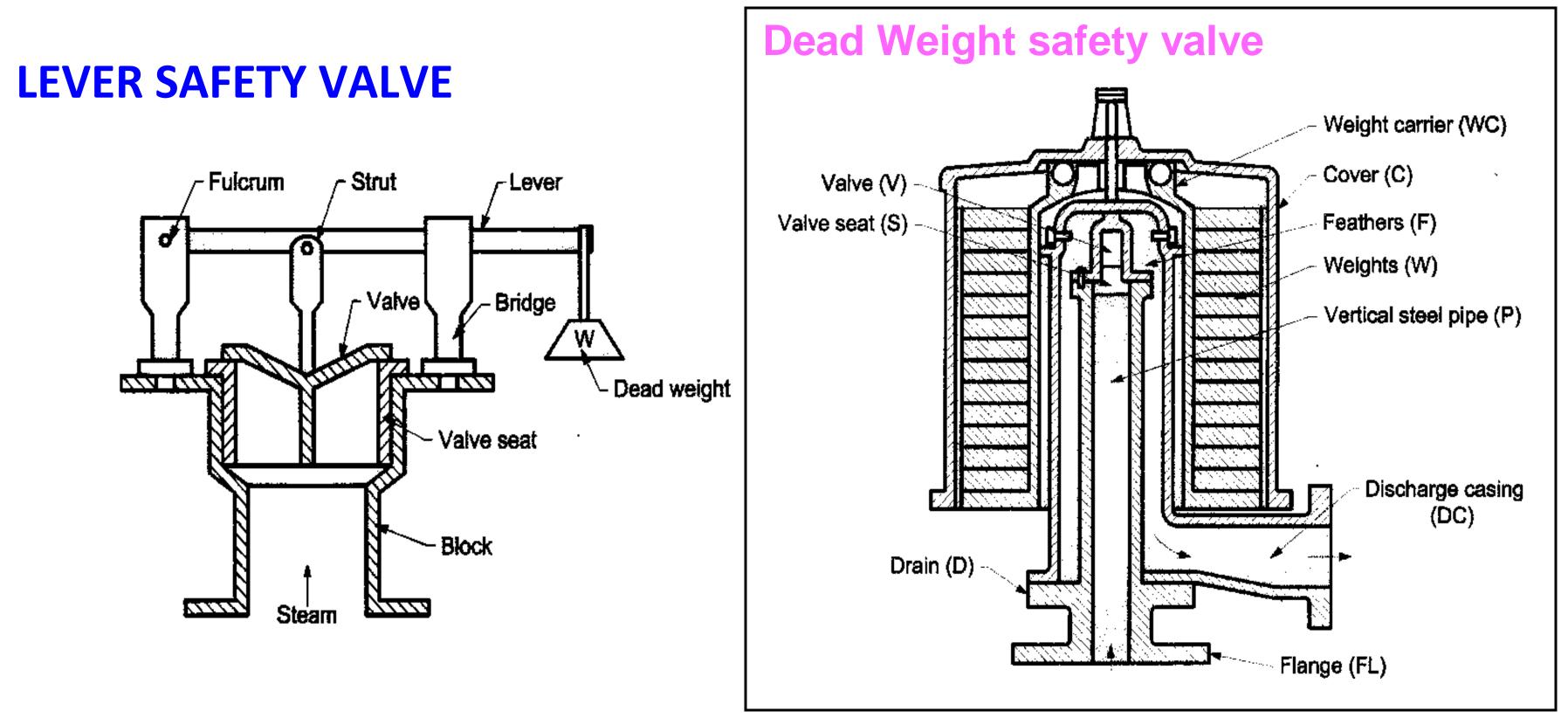
Siphon pipe (S) -







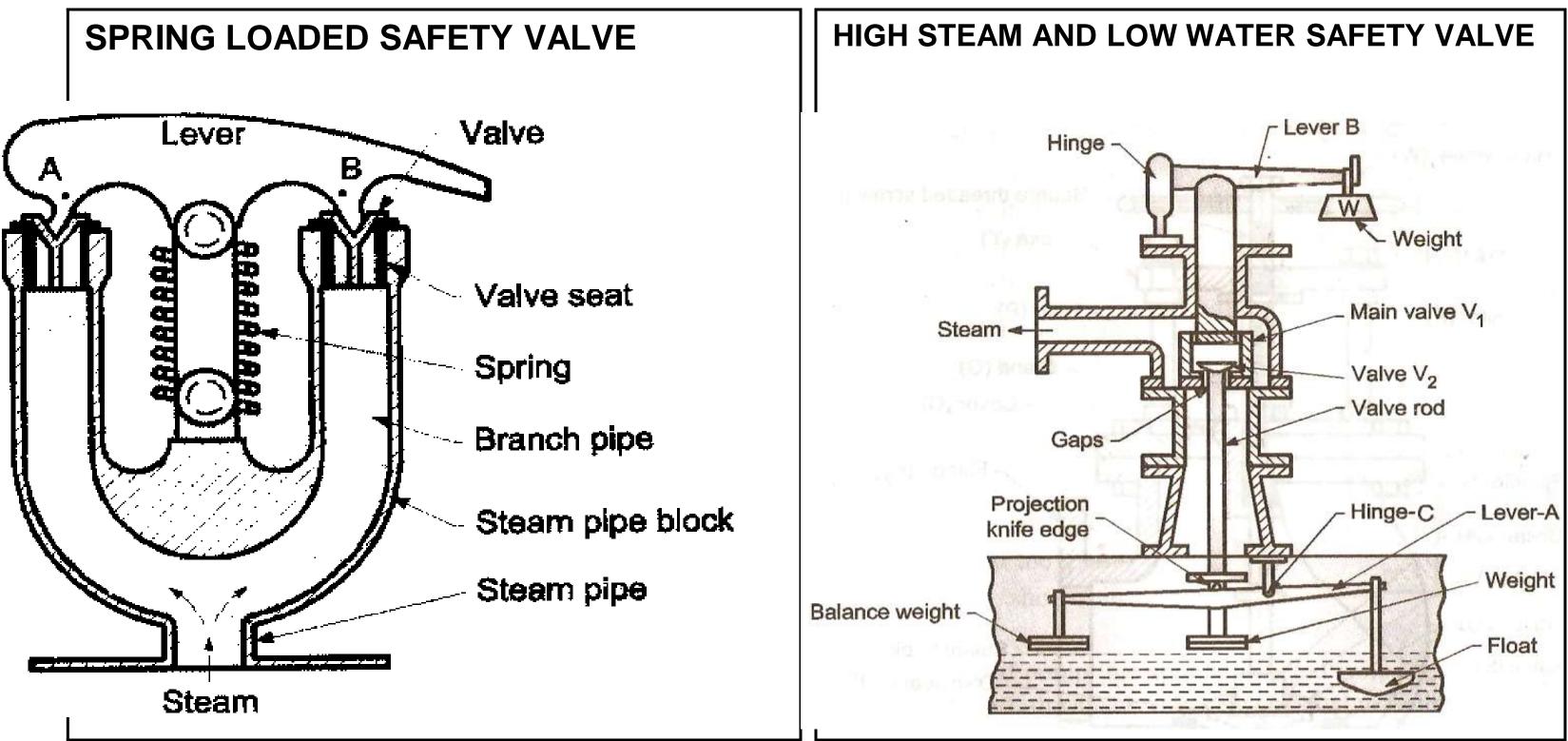
### **SAFETY VALVES**















# **JUNCTION VALVE:**

## The valve placed directly on a boiler in order to regulate the steam supply from boiler to steam pipe is called the *Junction Valve*.

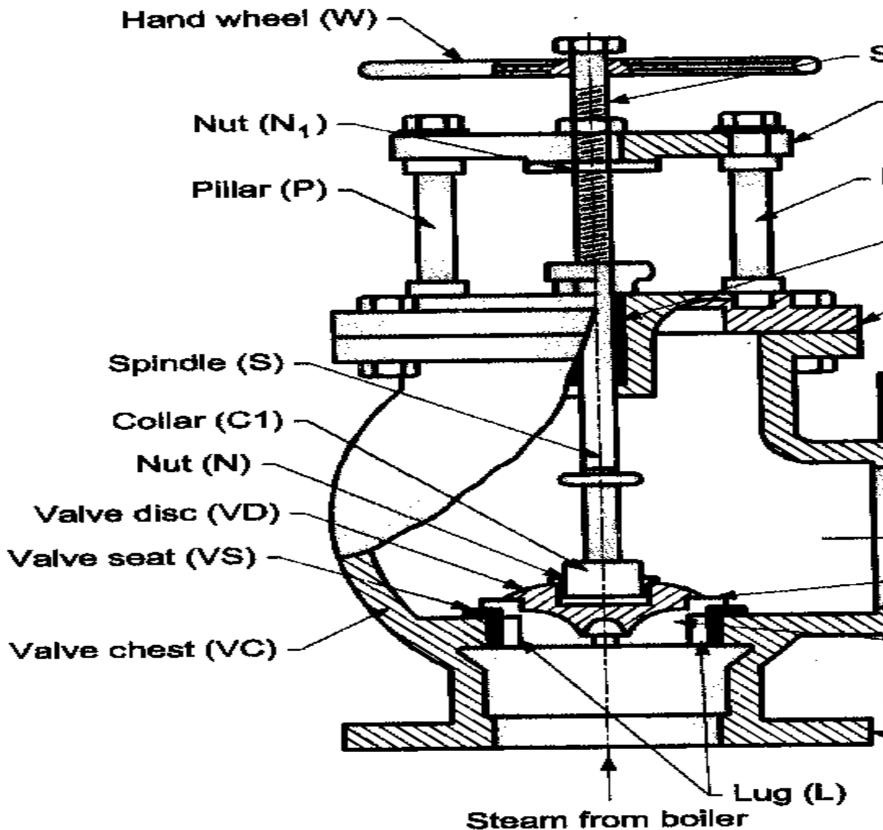
## **STOP VALVE:**

The valve used to regulate the steam supply from the steam pipe to the prime mover (steam engine or steam turbine) is called *Stop Valve*.



# **JUNCTION VALVE**







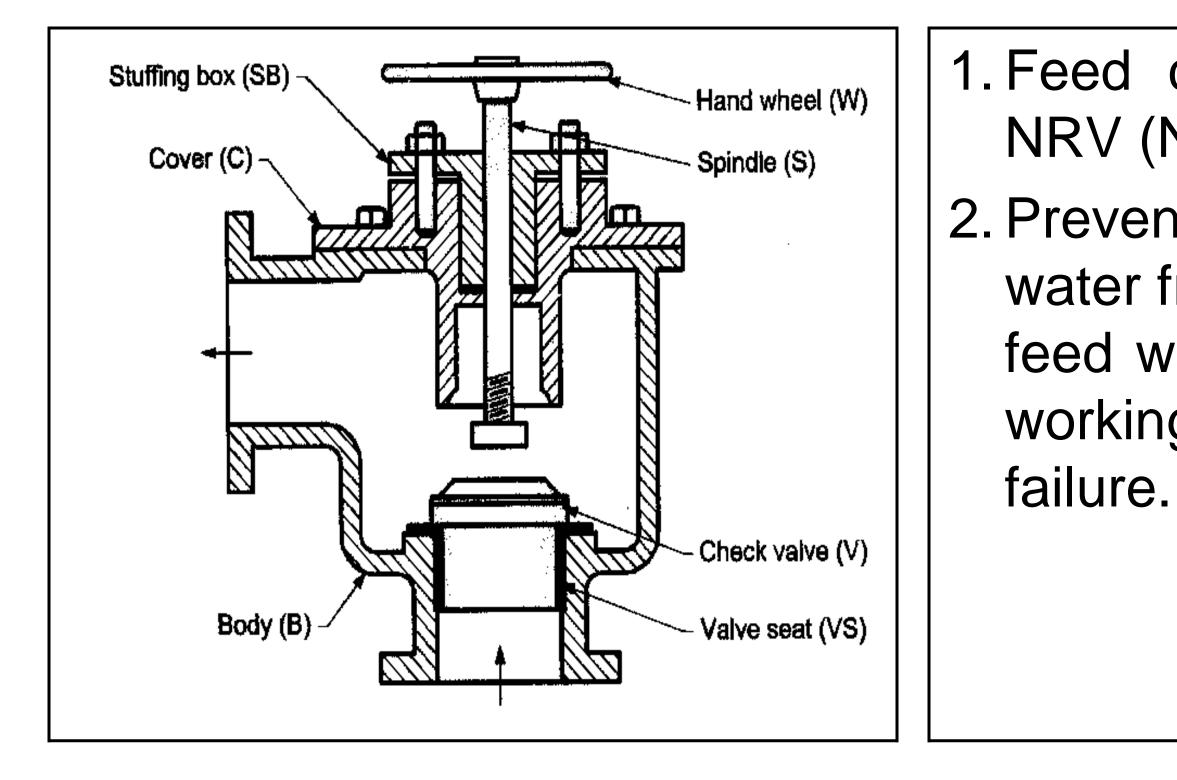
- Square threaded screw (SC)
  - Yoke (Y)
- Pillar (P)
- Gland (G)
- Cover (C)
  - Flange ( $F_2$ )

- Steam to pipe
- Disc seat (DS)

- Pillar (P)
- Flange (F1)



## **FEED CHECK VALVE**

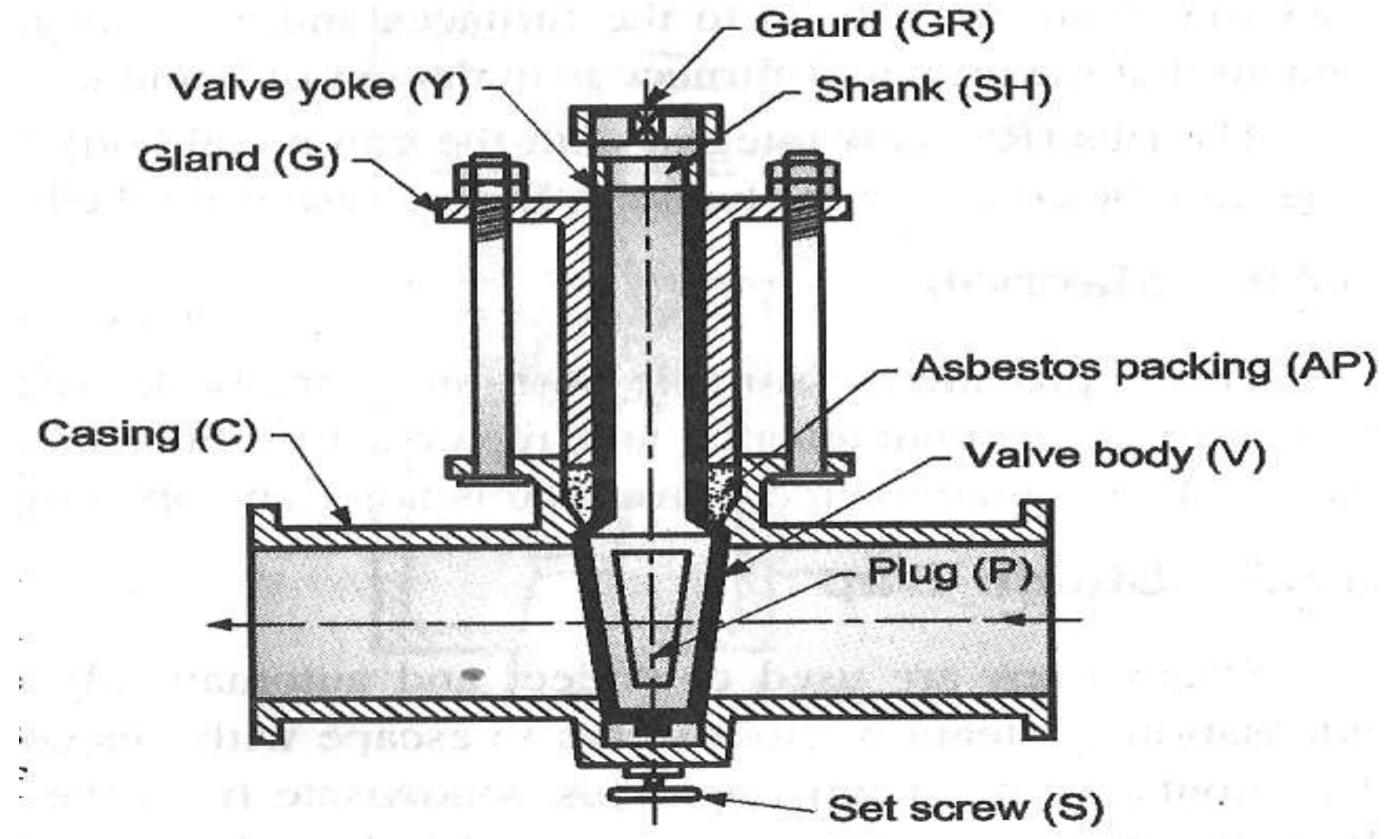




- 1. Feed check valve works as NRV (Non- return valve).
- 2. Prevents the back flow of water from the boiler when the feed water pump is either not working or in case of its

### **BLOW-OFF COCK**







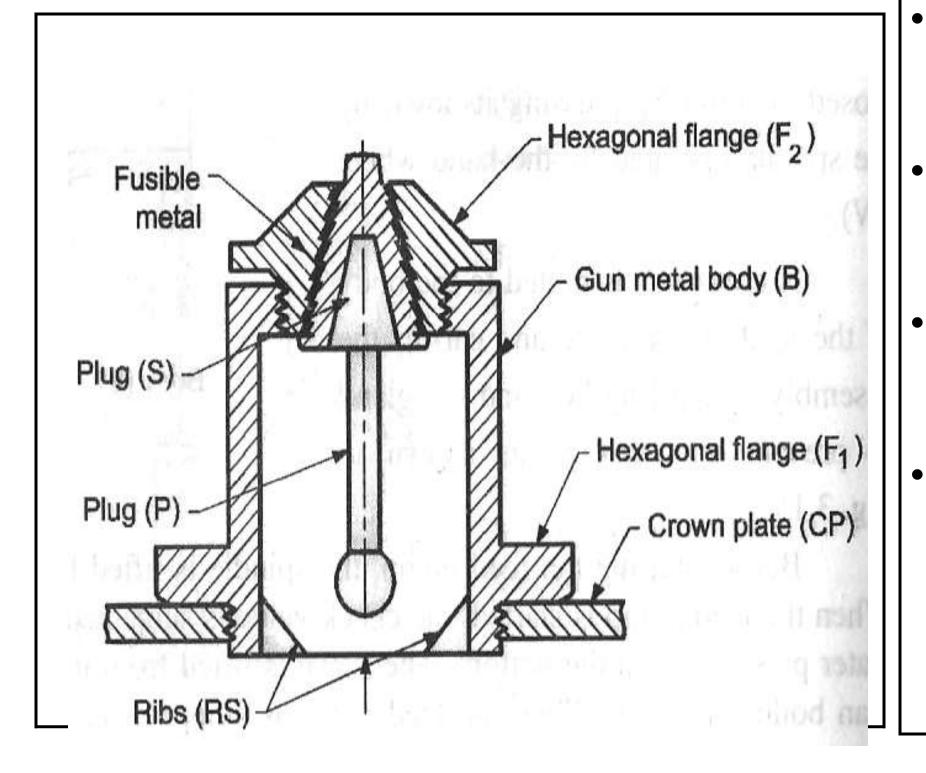
# Shank (SH)

### Asbestos packing (AP)

### Valve body (V)



### **FUSIBLE PLUG**





- Plugs P and R are made up of Gun Metal.
- Plug S is made up of Copper.
- Plug R is screwed to the plug P.
- Plug S is locked into plug R by a metal like tin or lead.





