





Advantages

- ✓ Very high quality welds are produced
- ✓ It is very fast method
- ✓ Long joints can be easily welded
- ✓ Deep penetration can be obtained
- ✓ Shielding accessory for the eyes is not needed

Disadvantages

- ✓ It is not suitable for welding works which is inclined & vertical
- ✓ The welding zone is not seen. So it is difficult to guide the electrode movement