



(2) → (4)

1) Sketch a Section through a Sliding type gear box with four forward and one reverse speeds and explain clearly how the different speed ratios will be obtained in the following cases.

Gear on the top gear = 1:1

Gear ratio on third gear = 1:38:1

Gear ratio on second gear = 2:24:1

Gear ratio on First gear = 3:8:1

Gear ratio on Reverse gear = 3:8:1

Assume counter shaft or layshaft speed is half that of the engine speed and the smallest gear is not to have less than 15 teeth.

Given:

$$G_1 = 3:8:1 \Rightarrow 3 \cdot 8$$

$$G_2 = 2:24:1 \Rightarrow 2 \cdot 24$$

$$G_3 = 1:38:1 \Rightarrow 1 \cdot 38$$

$$G_4 = 1:1 \Rightarrow 1$$

$$G_R = 3:8:1 \Rightarrow 3 \cdot 8$$

$$N_B = \frac{1}{2} N_A$$

Smallest  
Gear  
not less = 15 teeth  
than



Do design

Four Speed Gear box

Solution:

WKT

$$G_1 = \frac{T_B}{T_A} \times \frac{T_D}{T_C}$$

$$3.8 = \frac{T_B}{T_A} \times \frac{T_D}{T_C} \rightarrow \textcircled{1}$$

from general expression

$$\frac{N_A}{N_B} = \frac{T_B}{T_A}$$

$$\frac{N_A}{\frac{1}{2}N_A} = \frac{T_B}{T_A}$$

$$\frac{T_B}{T_A} = 2 \Rightarrow T_B = 2T_A$$

Apply in  $\textcircled{1}$

$$3.8 = 2 \times \frac{T_D}{T_C}$$

$$T_D = 1.9 T_C$$



(4) → (5)

WkT

$$T_A + T_B = T_C + T_D$$

$$T_A + 2T_A = T_C + 1.9T_C$$

$$3T_A = 2.9T_C$$

$$\frac{T_A}{T_C} = \frac{2.9}{3}$$

↓  
converting it to ratio

$$T_A : T_C = 2.9 : 3$$

Considering this gear ratio, we get

$$T_A = 29 \text{ teeth}$$

$$T_C = 30 \text{ teeth}$$

$$T_B = 2T_A = 2 \times 29$$

$$T_B = 58 \text{ teeth}$$

$$T_D = 1.9T_C$$

$$= 1.9 \times 30$$

$$T_D = 57 \text{ teeth}$$

"Actual" →  $G_1 = \frac{T_B}{T_A} \times \frac{T_D}{T_C} = \frac{58}{29} \times \frac{57}{30}$

$$G_1 = 3.8 : 1$$



$$G_2 = \frac{T_B}{T_A} \times \frac{T_F}{T_E}$$

$$2.24 = 2 \times \frac{T_F}{T_E}$$

$$T_F = 1.12 T_E$$

$$T_A + T_B = T_E + T_F$$

$$29 + 58 = T_E + T_F$$

$$87 = T_E + 1.12 T_E$$

$$T_E = 41 \text{ teeth}$$

$$T_F = 1.12 \times 41$$

$$T_F = 46 \text{ teeth}$$

$$G_3 = \frac{T_B}{T_A} \times \frac{T_H}{T_G}$$

$$1.38 = 2 \times \frac{T_H}{T_G}$$

$$T_H = 0.69 T_G$$

Actual

$$G_2 = \frac{T_B}{T_A} \times \frac{T_F}{T_E} = \frac{58}{29} \times \frac{46}{41}$$

$$G_2 = 2.24:1$$

Actual  $G_3$

$$G_3 = \frac{T_B}{T_A} \times \frac{T_H}{T_G} = \frac{58}{29} \times \frac{36}{52}$$

$$G_3 = 1.385:1$$



(4) → (6)

$$T_A + T_B = T_G + T_H$$

$$29 + 58 = T_G + 0.69 T_G$$

$$T_G = 52 \text{ teeth}$$

$$T_H = 0.69 \times 52$$

$$T_H = 36 \text{ teeth}$$

$$G_{R_a} = \frac{T_B}{T_A} \times \frac{T_{I_2}}{T_C} \times \frac{T_D}{T_{I_1}}$$

$$3.8 = 2 \times \frac{T_{I_2}}{30} \times \frac{57}{T_{I_1}}$$

$$\frac{T_{I_2}}{T_{I_1}} = 1$$

$$T_{I_2} = T_{I_1}$$

Actual

$$G_{R_a} = \frac{T_B}{T_A} \times \frac{T_{I_2}}{T_C} \times \frac{T_D}{T_{I_1}}$$
$$= \frac{58}{29} \times \frac{15}{30} \times \frac{57}{15}$$
$$G_{R_a} = 3.8 : 1$$

So, the minimum teeth that a gear must have is 15, so

$$T_{I_1} = T_{I_2} = 15 \text{ teeth}$$



Result:

$$T_A = 29 \text{ teeth}$$

$$T_B = 58 \text{ teeth}$$

$$T_C = 30 \text{ teeth}$$

$$T_D = 57 \text{ teeth}$$

$$T_E = 41 \text{ teeth}$$

$$T_F = 46 \text{ teeth}$$

$$T_G = 52 \text{ teeth}$$

$$T_H = 36 \text{ teeth}$$

$$T_{I_1} = 15 \text{ teeth}$$

$$T_{I_2} = 15 \text{ teeth}$$

Actual

$$G_1 = 3.8:1$$

$$G_2 = 2.24:1$$

$$G_3 = 1.385:1$$

$$G_4 = 1:1$$

$$G_R = 3.8:1$$