



Problem on Three Speed Gearbox

- i) An automotive gear box gives three forward speeds and one reverse with a top gear of unity and bottom and reverse gear ratio of approximately 3.3:1. The center distance between the shaft is to be 110 mm approximately. Gear teeth of module 3.25 mm are to be employed.

Sketch the layout of a typical constant mesh gearbox for these conditions giving the number of teeth for the various gear wheels and showing closely how the different ratios are obtained.

Given

$$G_1 = 3.3:1 \Rightarrow 3.3$$

$$G_3 = 1:1 \Rightarrow 1$$

$$G_R = 3.3:1 \Rightarrow 3.3$$

$$L = 110 \text{ mm}$$

$$P = 3.25 \text{ mm}$$

To design:

Three Speed Gearbox.



Solution

WKT,

$$T_A + T_B = T_C + T_D = T_E + T_F = \frac{I \times \alpha}{P}$$
$$= \frac{110 \times 2}{3.25}$$

$$T_A + T_B = T_C + T_D = T_E + T_F = 68$$

Since,
 G_2 is not given so,

By using geometrical progression we can find Gear ratio " G_2 ".

$$G_2 = \sqrt{G_1 \times G_3} = \sqrt{1 \times 3.3}$$

$$G_2 = 1.817$$

Adopting the relation,

$$\frac{T_B}{T_A} = \frac{T_D}{T_C} = \sqrt{G_1}$$

$$\frac{T_B}{T_A} = \frac{T_D}{T_C} = \sqrt{3.3}$$

$$\frac{T_B}{T_A} = \frac{T_D}{T_C} = 1.817$$



$$\frac{T_B}{T_A} = 1.817$$

$$T_B = 1.817 T_A$$

$$\frac{T_D}{T_C} = 1.817$$

$$T_D = 1.817 T_C$$

$$T_A + T_B = 68$$

$$T_A + 1.817 T_A = 68$$

$$2.817 T_A = 68$$

$$T_A = 24 \text{ teeth}$$

$$T_B = 1.817 \times 24$$

$$T_B = 44 \text{ teeth}$$

$$T_C + T_D = 68$$

$$T_C + 1.817 T_C = 68$$

$$T_C = 24 \text{ teeth}$$

$$T_D = 1.817 \times 24$$

$$T_D = 44 \text{ teeth}$$

Actual $G_1 = \frac{T_B}{T_A} \times \frac{T_D}{T_C} = \frac{44}{24} \times \frac{44}{24}$



$$G_1 = 3.36 : 1$$

100

$$G_2 = \frac{T_B}{T_A} \times \frac{T_F}{T_E}$$

$$1.817 = \frac{44}{24} \times \frac{T_F}{T_E}$$

$$T_F = 0.99 T_E$$

$$T_E + T_F = 68$$

$$T_E + 0.99 T_E = 68$$

$$T_E = 34 \text{ teeth}$$

$$T_F = 34 \times 0.99$$

$$T_F = 34 \text{ teeth}$$

Actual

$$G_2 = \frac{T_B}{T_A} \times \frac{T_F}{T_E}$$

$$= \frac{44}{24} \times \frac{34}{34}$$

$$G_2 = 1.835 : 1$$



$$G_3 = 1:1 \rightarrow \text{Top Gear}$$

$$G_R = 3.3$$

$$G_R = \frac{T_B}{T_A} \times \frac{T_J}{T_I}$$

$$3.3 = \frac{44}{24} \times \frac{T_J}{T_I}$$

$$\frac{T_J}{T_I} = 1.8$$

$$T_I + T_J < 68$$

$$\frac{T_J}{22} = 1.8$$

T_I should be
Small Gear
wheel

So let us consider

$$T_J = 40 \text{ teeth}$$

$$T_I = 22 \text{ teeth}$$

$$\text{Actual } G_R = \frac{T_B}{T_A} \times \frac{T_J}{T_I} = \frac{44}{24} \times \frac{40}{22}$$

$$G_R = 3.33:1$$

Result:

$$T_A = 24 \text{ teeth}$$

$$T_B = 44 \text{ teeth}$$

$$T_C = 24 \text{ teeth}$$

$$T_D = 44 \text{ teeth}$$

$$T_E = 34 \text{ teeth}$$

$$T_F = 34 \text{ teeth}$$

$$T_I = 22 \text{ teeth}$$

$$T_J = 40 \text{ teeth}$$

Actual

$$G_1 = 3.36:1$$

$$G_2 = 1.835:1$$

$$G_3 = 1:1$$

$$G_R = 3.3:1$$