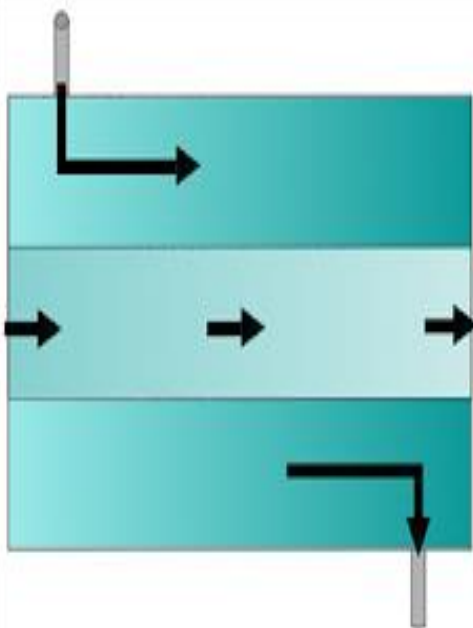




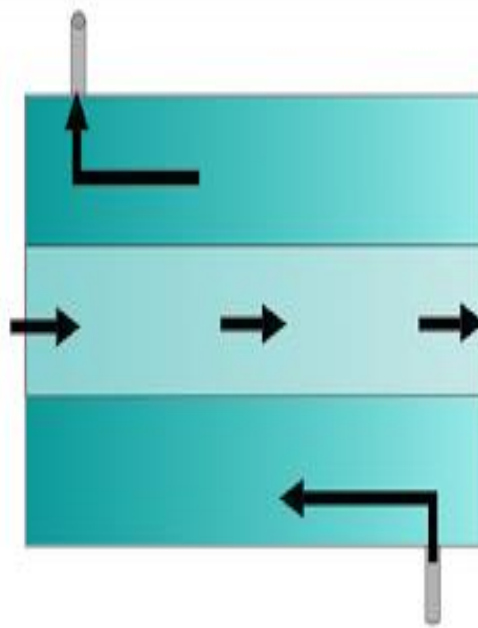
Heat exchangers

- The device at which heat exchange between two fluids at different temperatures and separated by a solid wall occurs is called heat exchanger.
- Its applications may be found in space heating, air conditioning, power production, waste heat recovery and chemical processing.

TYPES:



Parallel-flow heat exchanger



Counter-flow heat exchanger



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19ASE304/ Heat Transfer

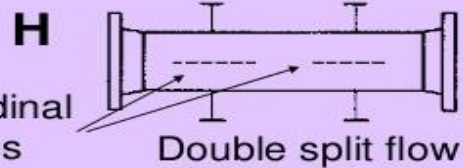
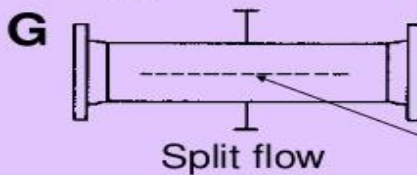


Unit -2/ Types of heat exchangers, overall heat transfer coefficient

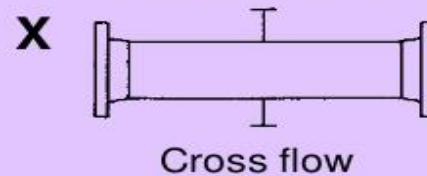
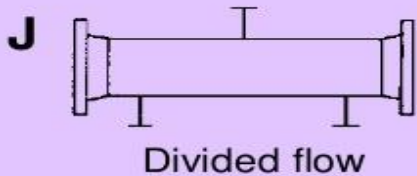


More shell types

- G and H shells normally only used for horizontal thermosyphon reboilers
- J and X shells if allowable pressure drop can not be achieved in an E shell



Longitudinal baffles





Heat Transfer Coefficient

- Heat transfer rate, $q = UA\Delta T_m$

U = overall heat transfer coefficient, $W/(m^2C)$

A = heat transfer surface area, m^2

ΔT_m = mean temperature difference, $^{\circ}C$

- Overall Heat Transfer Coefficient, U_o

$$\frac{1}{U_o} = \frac{1}{h_o} + \frac{1}{h_{od}} + \frac{d_o \ln\left(\frac{d_o}{d_i}\right)}{2k_w} + \frac{d_o}{d_i} \left(\frac{1}{h_i} + \frac{1}{h_{id}} \right)$$

h_o = outside fluid film coefficient, $W/(m^2.^{\circ}C)$

h_i = inside fluid film coefficient, $W/(m^2.^{\circ}C)$

h_{od} = outside dirt coefficient (fouling factor), $W/(m^2.^{\circ}C)$

h_{id} = inside dirt coefficient, $W/(m^2.^{\circ}C)$

k_w = thermal conductivity of the tube wall material, $W/(m^2.^{\circ}C)$

d_i = tube inside diameter, m

d_o = tube outside diameter, m