



**SNS COLLEGE OF TECHNOLOGY**  
**(AN AUTONOMOUS INSTITUTION)**  
**COIMBATORE-35**



**DEPARTMENT OF CIVIL ENGINEERING**

**19CET307 – FOUNDATION ENGINEERING**  
**III YEAR / VI SEMESTER**

**Unit 5- GROUND IMPROVEMENT TECHNIQUES**

**Topic : MECHANICAL COMPACTION**

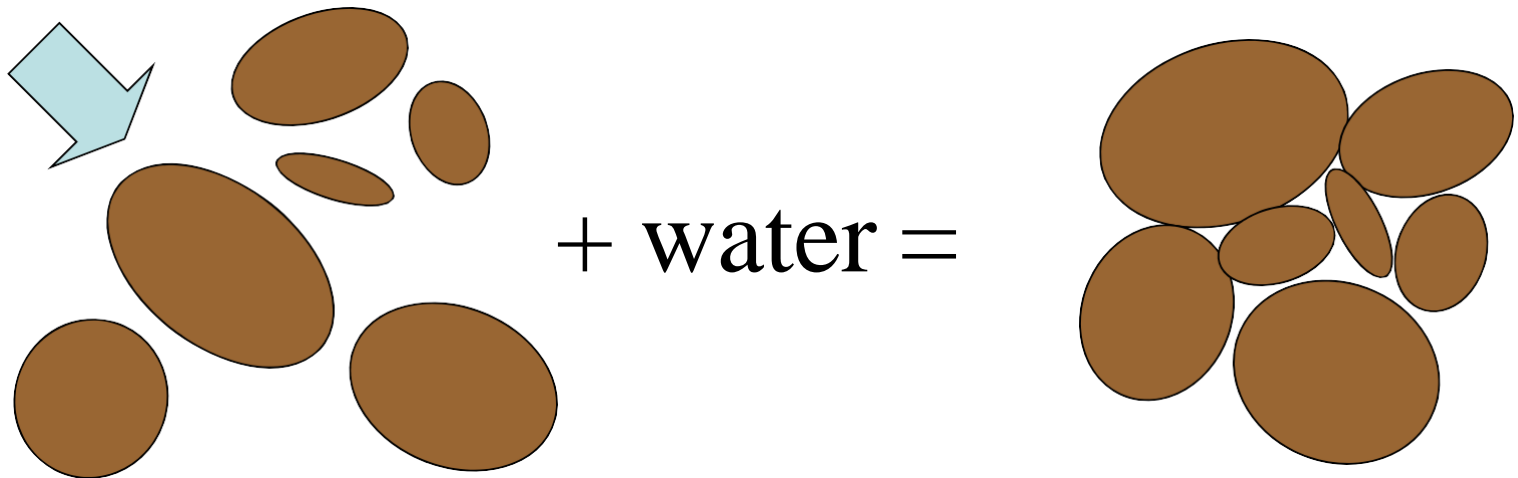


# Mechanical Compaction



- A simple ground improvement technique, where the soil is densified through external compactive effort.

**Compactive effort**





# Mechanical Compaction



## Compaction of Soil:

- Expulsion of air from the voids
- Reduce Settlement
- Increase stability of slopes

## Applications:

- Highway railway embankments, earthen dams etc...



# Advantages of Compaction



- 1. Increases shear strength
  - 2. Reduces compressibility
  - 3. Reduces permeability
  - 4. Reduces liquefaction potential
  - 5. Controls swelling and shrinking
  - 6. Prolongs durability
- 
- **Strategies for compaction process are**
  - In the case of constructed fills, specify placement conditions
  - (water content, density, depth of layers, etc.)
  - Select appropriate equipment (roller compactor, tamping) and method of operation (number of passes, patterns of tamping, etc.).
  - Set up adequate control procedures (type and number of tests, statistical evaluation, etc.).



# Compaction Process



- to obtain the compaction curve and define the optimum water content and maximum dry density for a specific compactive effort.

## Proctor:

- 3 layers
- 25 blows per layer
- 2.7 kg hammer
- 300 mm drop



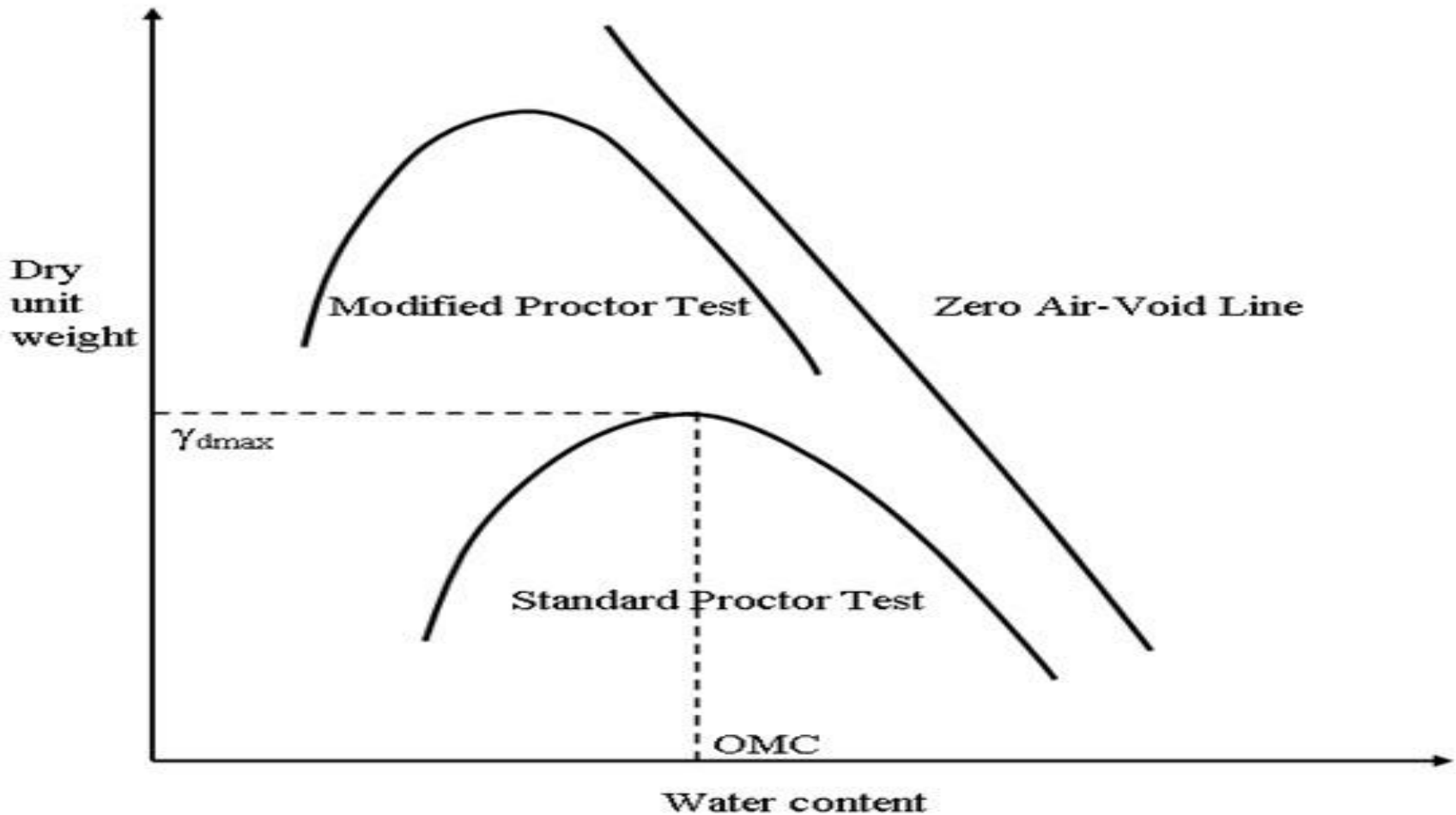
1000 ml compaction mould

## Modified Proctor:

- 5 layers
- 25 blows per layer
- 4.9 kg hammer
- 450 mm drop



# Compaction Curve





Compaction Energy } = 
$$\frac{(\text{No of blows} \times \text{No of layers} \times \text{Wt of hammer} \times \text{Ht of fall})}{\text{Volume of mould}}$$

Method

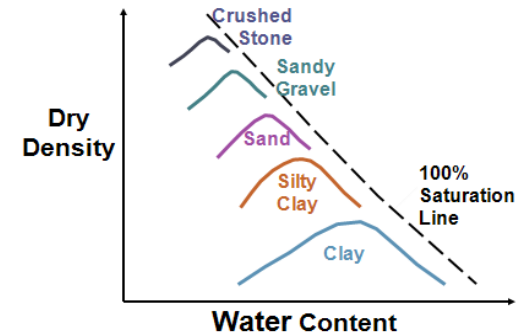
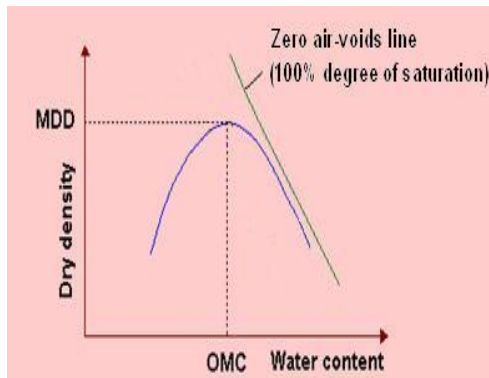
Proctor

Modified Proctor

Compactive Energy

563 kN/m<sup>2</sup>

2530 kN/m<sup>2</sup>





# Machine Compaction



## i) Sheet Foot Rollers







## ii) Roller Compaction





## iii) Rubber Tyred Roller





## iv) Dynamic Roller Compaction:





## v) Dynamic Compaction:





## vii) Rapid Dynamic Compaction:





## Relative Compaction:



$$R(\%) = (\gamma_d \text{ field} / \gamma_d \text{ max lab} ) \times 100$$

## Factors affecting Compaction:

- Type of soil
- Moisture Content
- Compactive effort
- Method of compaction
- Degree of Saturation
- Presence of Organic matter