

Unit - II

Design of Experiments

Analysis of Variance [ANOVA]:

ANOVA is a technique that will enable us to test the significance of the difference among more than two sample mean.

Assumption:

- 1). The observations are random.
- 2). The observations are independent
- 3). The samples are drawn from normal populations
- 4). Population variances are equal.

Basic Principles:

- 1). Randomisation
- 2). Replication
- 3). Local control

Basic Design:

- * Completely Randomized Design (CRD)
 - ↳ one way classification
- * Randomized Block Design (RBD)
 - ↳ Two way classification
- * Latin Square Design (LSD)
 - ↳ Three way classification

Hint:

F-ratio: $F = \frac{S_1^2}{S_2^2}$ where $S_1^2 > S_2^2$

Procedure :

- 1). Formulating H_0 & H_1
- 2). Sum of all the terms (T) & Total no. of Sample Size (N)

3). Correction factor $CF = \frac{T^2}{N}$

4). TSS : Total Sum of Squares

$$= \left(\text{Sum of the squares of all the terms} \right) - CF$$

5). SSC = Sum of Squares b/w samples

6). SSE = Error Sum of Squares

$$= TSS - SSC$$

7). ANNOVA TABLE

8). Conclusion: If $|F| < |F_{\alpha}|$, H_0 is accepted

Source of variation	Sum of Squares	Degrees of freedom	mean sum of square	Variance ratio
Between columns	SSC	$C-1$	$MSC = \frac{SSC}{C-1}$	$\frac{MSC}{MSE}$ or $\frac{MSE}{MSC}$
Between Errors	SSE	$N-C$	$MSE = \frac{SSE}{N-C}$	$F_{(C-1, N-C)}$ or $F_{(N-C, C-1)}$

1] A completely randomised design experiment with 10 plots & 3 treatments gave the following result.

Plot No. : 1 2 3 4 5 6 7 8 9 10

Treatment: A B C A C C A B A B

Yield : 5 4 3 7 5 1 3 4 1 7

Analyse the result for treatment effects.

Soln.	Yield				Yield	Treatment		
	Treatment	A	B	C		A	B	C
A	5	7	3	1	5	4	3	
B	4	4	7	-	7	4	1	
C	3	5	1	-	3	7	-	

x_1	x_2	x_3	Total	x_1^2	x_2^2	x_3^2
5	4	3	12	25	16	9
7	4	5	16	49	16	25
2	7	1	11	9	49	1
1	-	-	1	1	-	-
<u>16</u>	<u>15</u>	<u>9</u>	<u>40</u>	<u>84</u>	<u>81</u>	<u>35</u>
Σx_1	Σx_2	Σx_3		Σx_1^2	Σx_2^2	Σx_3^2

Step 1:

Formulating H_0 & H_1

H_0 : There is no significance difference b/w the treatments

H_1 : There is a significance difference b/w the treatments.

Step 2:

To find T & N.

$$T = \Sigma x_1 + \Sigma x_2 + \Sigma x_3$$

$$= 16 + 15 + 9 = 40$$

$$N = n_1 + n_2 + n_3 = 4 + 3 + 3 = 10$$

Step 3:

$$\text{Correction factor: } CF = \frac{T^2}{N} = \frac{40^2}{10} = 160$$

Step 4:

$$TSS = \Sigma x_1^2 + \Sigma x_2^2 + \Sigma x_3^2 - CF$$

$$= 84 + 81 + 35 - 160$$

$$= 40$$

Step 5:

$$SSC = \frac{(\Sigma x_1)^2}{n_1} + \frac{(\Sigma x_2)^2}{n_2} + \frac{(\Sigma x_3)^2}{n_3} - CF$$

$$= \frac{(16)^2}{4} + \frac{(15)^2}{3} + \frac{9^2}{3} - 160$$

$$= 6$$

Step 6: $SSE = TSS - SSC$
 $= 40 - 6$
 $= 34$

Step 7: ANNOVA TABLE

Source of variation	Sum of Squares	Degrees of freedom	Mean Square	F
Between Samples (column)	$SSC = 6$	$C - 1 = 3 - 1 = 2$	$MSE = \frac{6}{2} = 3$	$F_c = \frac{16}{3} = 5.33$
within samples (Error)	$SSE = 34$	$N - C = 10 - 3 = 7$	$MSE = \frac{34}{7} = 4.9$	$F_{\alpha} = 19.35$

Step 8:

Conclusion:

$$|F_c| = 1.61 < 19.35 = |F_{\alpha}|$$

$\therefore H_0$ is accepted.

i.e., there is no significance difference between the treatments.

2. 3 different machines are used for a production. On the basis of the outputs, set up one-way ANOVA table and test whether the machines are equally effective.

machine I	machine II	machine III
10	9	20
15	7	16
11	5	10
10	6	14

Given that the value of F at 5% level of significance for (2, 9) d.f. is 4.26.

x_1	x_2	x_3	Total	x_1^2	x_2^2	x_3^2
10	9	20	39	100	81	400
15	7	16	38	225	49	256
11	5	10	26	121	25	100
10	6	14	30	100	36	196
<u>46</u>	<u>27</u>	<u>60</u>		<u>546</u>	<u>191</u>	<u>952</u>

Step 1:

H_0 : The machines are equally effective
 H_1 : The machines are not equally effective.

Step 2:

To find T & N

$$T = \sum x_1 + \sum x_2 + \sum x_3 = 16 + 15 + 133$$

$$N = n_1 + n_2 + n_3 = 4 + 4 + 4 = 12$$

Step 3:

$$\text{Correction factor: } CF = \frac{T^2}{N} = \frac{133^2}{12}$$

$$= 1474.08$$

Step 4:

TSS = Total Sum of Squares

$$= \sum x_1^2 + \sum x_2^2 + \sum x_3^2 - CF$$

$$= 546 + 191 + 952 - 1474.08$$

$$= 214.92$$

Step 5:

$$SSC = \frac{(\sum x_1)^2}{n_1} + \frac{(\sum x_2)^2}{n_2} + \frac{(\sum x_3)^2}{n_3} - CF$$

$$= \frac{(46)^2}{4} + \frac{(27)^2}{4} + \frac{(60)^2}{4} - 1474.08$$

$$= 529 + 182.25 + 900 - 1474.08$$

$$= 137.17$$

Step 6:

$$\begin{aligned} SSE &= TSS - SSC \\ &= 214.92 - 137.17 \\ &= 77.75 \end{aligned}$$

Step 7:

ANOVA TABLE

Source of variations	Sum of Squares	Degrees of freedom	mean square	F-ratio
Between Samples (column)	$SSC = 137.17$	$C-1 = 3-1 = 2$	$MSC = \frac{SSC}{df} = 68.585$	$F_c = \frac{m_s}{m_e} = 7.939$
within Samples (error)	$SSE = 77.75$	$n-C = 12-3 = 9$	$MSE = \frac{SSE}{df} = 8.639$	$F_{\alpha} = 4.26$

Step 8:

Conclusion:

$$|F_c| = 7.939 > 4.26 = |F_{\alpha}|$$

$\therefore H_0$ is rejected.

\therefore The emachines are not equally effective.

3]. The fall table shows the lives in hrs of 4 brands of electric bulbs

A	1610	1610	1650	1680	1700	1720	1800
B	1580	1640	1640	1700	1750		
C	1460	1550	1600	1620	1640	1660	1740
D	1510	1520	1530	1570	1600	1680	

perform an analysis variance and test the homogeneity of the mean life of the 4 brands.

Soln.

$$Avg = \frac{\text{maxi.} + \text{min}}{2} = \frac{1820 + 1460}{2} = 1640$$