

# **SNS COLLEGE OF TECHNOLOGY**



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#### DEPARTMENT OF AUTOMOBILE ENGINEERING

**COURSE NAME: 19AUE308 - SPECIAL VEHICLES** 

III YEAR /VI SEMESTER

**Unit 2- Constructional Vehicles** 

Topic 5 : Mixing Machine



#### **CONTENT**



- > Introduction.
- ➤ Need for Mixer Machine.
- Components.
- > Construction & Working.
- Advantages & Disadvantages.
- > Applications.
- Manufacturing Companies.



#### **INTRODUCTION**



- ➤ A **concrete mixer** is a device that homogeneously combines cement, aggregate such as sand or gravel, and water to form concrete.
- ➤ A typical concrete mixer uses a revolving drum to mix the components.
- For smaller volume works, portable concrete mixers are often used.





#### **NEED FOR MIXER MACHINE**



- The concrete mixing is normally done with the help of a man power
- ➤ It consumes more time and also the proper mixing is not ensured.
- ➤ The manual mixing will not be suitable for the construction of big buildings.
- For overcoming this problems, the Mixing machine is used.





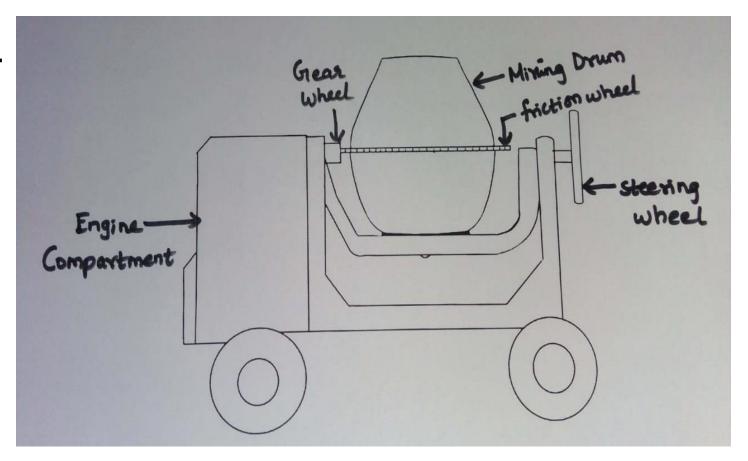
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# **COMPONENTS**



- > Engine or electric motor
- ➤ Mixing Drum
- Steering Wheel
- > Friction wheel
- ➤ Manual Control device





#### **CONSTRUCTION**



- The mixing machine is operated by means of either an engine or an electric motor.
- ➤ The engine used mostly is a diesel engine.
- The mixing drum used for mixing the sand, gravel, water to form concrete.

The steering wheel is used for moving the drum for uploading and discharging.





#### **CONSTRUCTION**



- > The drum outer layer comprises of the friction wheel.
- > The manual control device is used for controlling the throttle of an engine.
- > The engine's final drive is contacted with the friction wheel in the drum.

> The other end of the drum setup is connected to a steering wheel for moving

the drum up and down.





### **WORKING**



- > The engine is cranked by means of a rope start.
- > The engine throttling is controlled through manual control device.
- > Engine power is transmitted to the rotating drum through the gear wheel.
- > With the help of a steering wheel the drum is moved up





#### **WORKING**



- > The sand, gravel and water at appropriate ratio is feeded into the mixing drum
- > The mixing is done continuously until the perfect concrete mixture is obtained.
- ➤ Then with the help of a steering wheel the mixing drum is moved down for discharging the mixed concrete.
- > Then the mixed concrete is taken and used for the construction purpose





# PORTABLE MIXER MACHINE





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# **ADVANTAGES**



- > Reduces man effort.
- > Less operating time.
- > Efficient than manual mixing.





### **DISADVANTAGES**



- ➤ High operating cost.
- > Cleaning the drum manually is a difficult process.
- > Need an external vehicle to transport Mixer Machine to the site.





# **APPLICATION**



- ➤ Used in Building construction
- Used in Road construction
- ➤ Used for filling concrete or asphalt in the damaged road.





# **MANUFACTURING COMPANIES**



- Jaypee India Limited
- Lokpal Industries
- ➤ Unity Construction equipments







- 1. Mention the function of steering wheel in mixing machine.
- 2. Mention the power sources used for operating the mixing machine.
- 3. What is the cost of Mixer Machine?





#### **REFERENCE**



- https://en.wikipedia.org/wiki/Concrete\_mixer
- ➤ https://www.youtube.com/watch?v=ygj2EpuLWzc





