



# UNIT III

# STEAM POWER PLANT

**Basic Civil and Mechanical Engineering**

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# Steam Power Plant

Steam is used to drive steam engines and steam turbines due to the following reasons:

1. Steam can be raised quickly from water
2. It does not react much with materials.
3. It is stable at temperatures required in the plant





# Layout of Steam Power Plant

The layout of steam power plant has the following circuits:

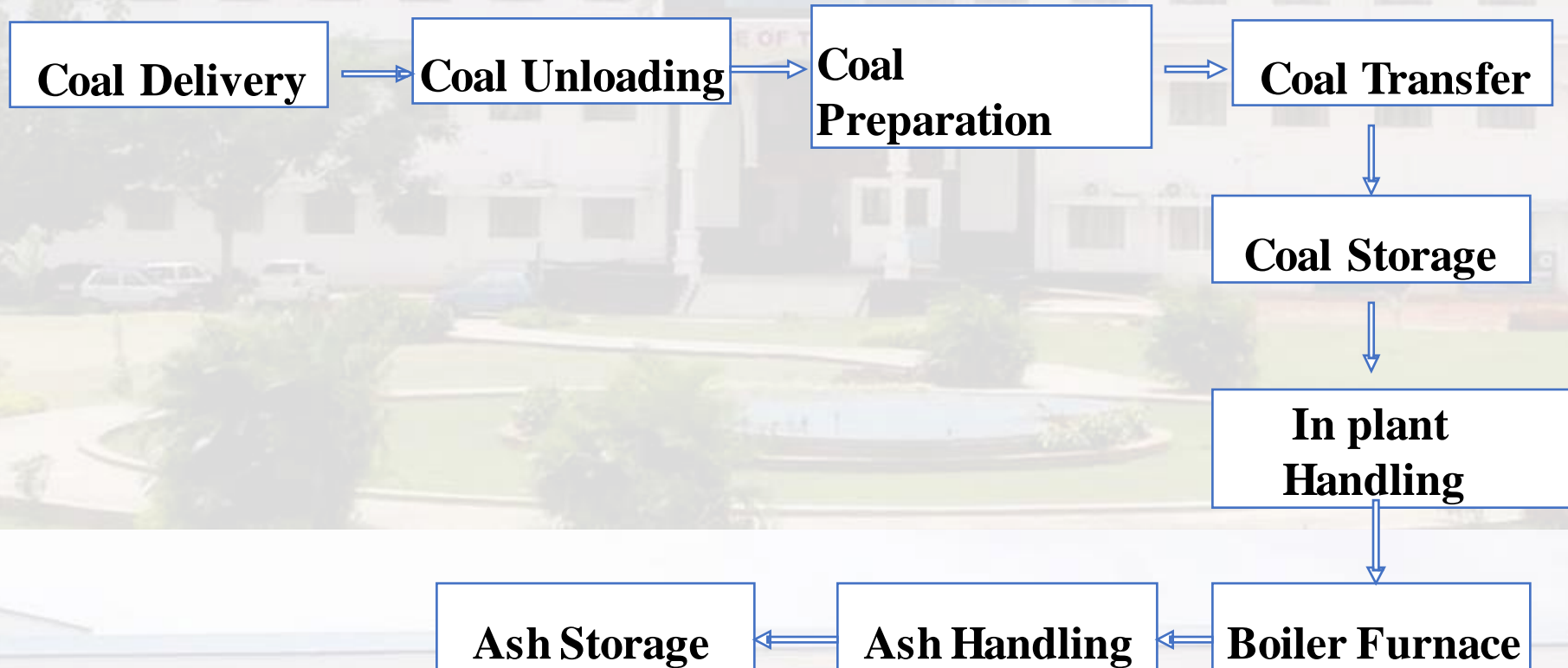
1. Fuel (Coal) and ash circuit
2. Air and flue gas circuit
3. Feed water and steam flow circuit
4. Cooling water flow circuit.







# Coal and Ash Circuit





# Coal and Ash Circuit

- Coal from mines is delivered by ships, rails or trucks to the power station.
- Coal received at coal yard.
- Coal is sized by crushers, breakers etc.,
- The sized coal is stored in coal storage.





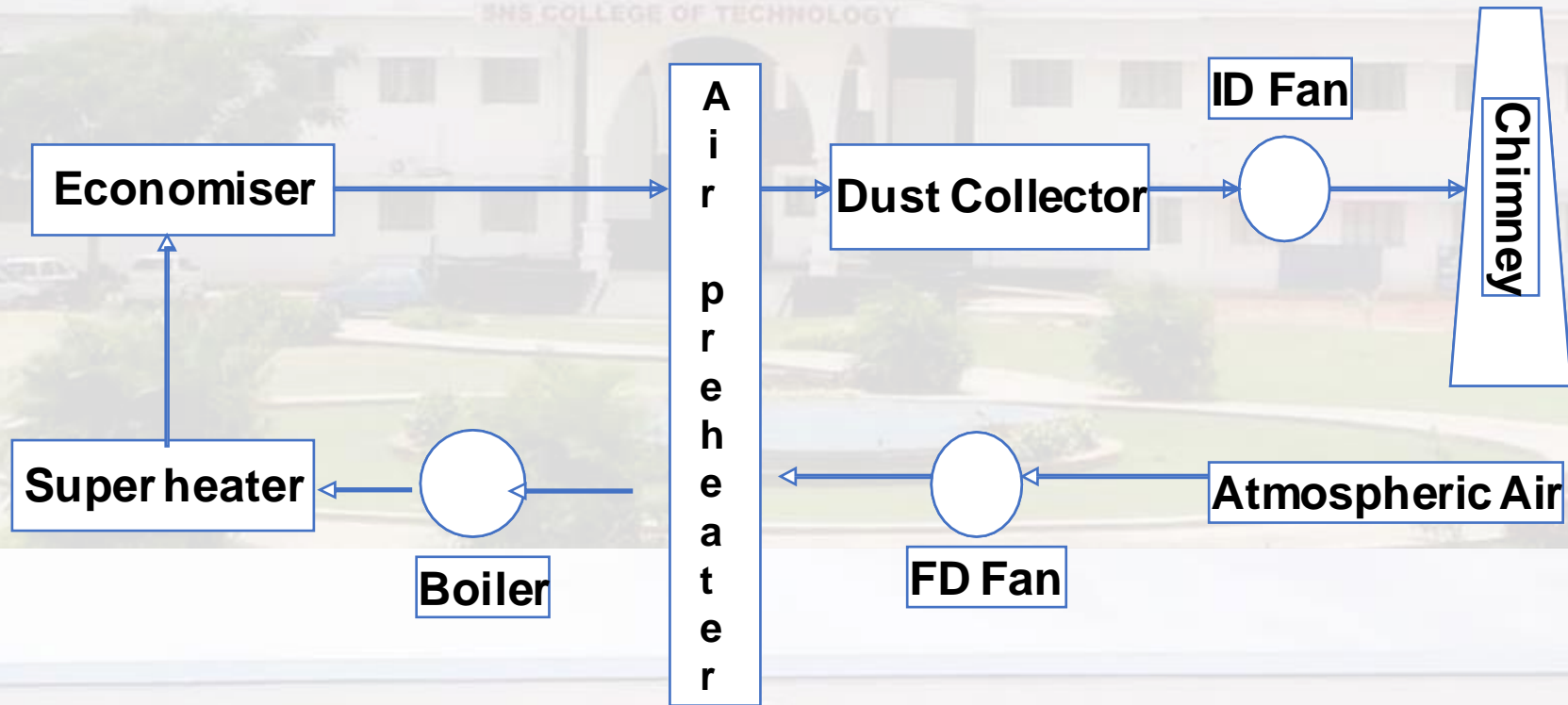
# Coal and Ash Circuit

- From stock yard, the coal is transferred to the boiler furnace by means of conveyors, elevators etc.,
- The coal is burnt in the boiler and ash is formed.
- Ash coming out of the furnace will be too hot, dusty and accompanied by poisonous gases.
- The ash is transferred to the ash storage.
- Generally the ash will be quenched to reduce the temperature and the dust content





# Air and Flue Gas Circuit





# Air and Flue Gas Circuit

- Air is taken from the atmosphere by the action of FD fan.
- It is passed through an air pre heater
- The air is preheated by the flue gases in the pre heater.
- This preheated air is supplied to the furnace to aid the combustion of fuel.





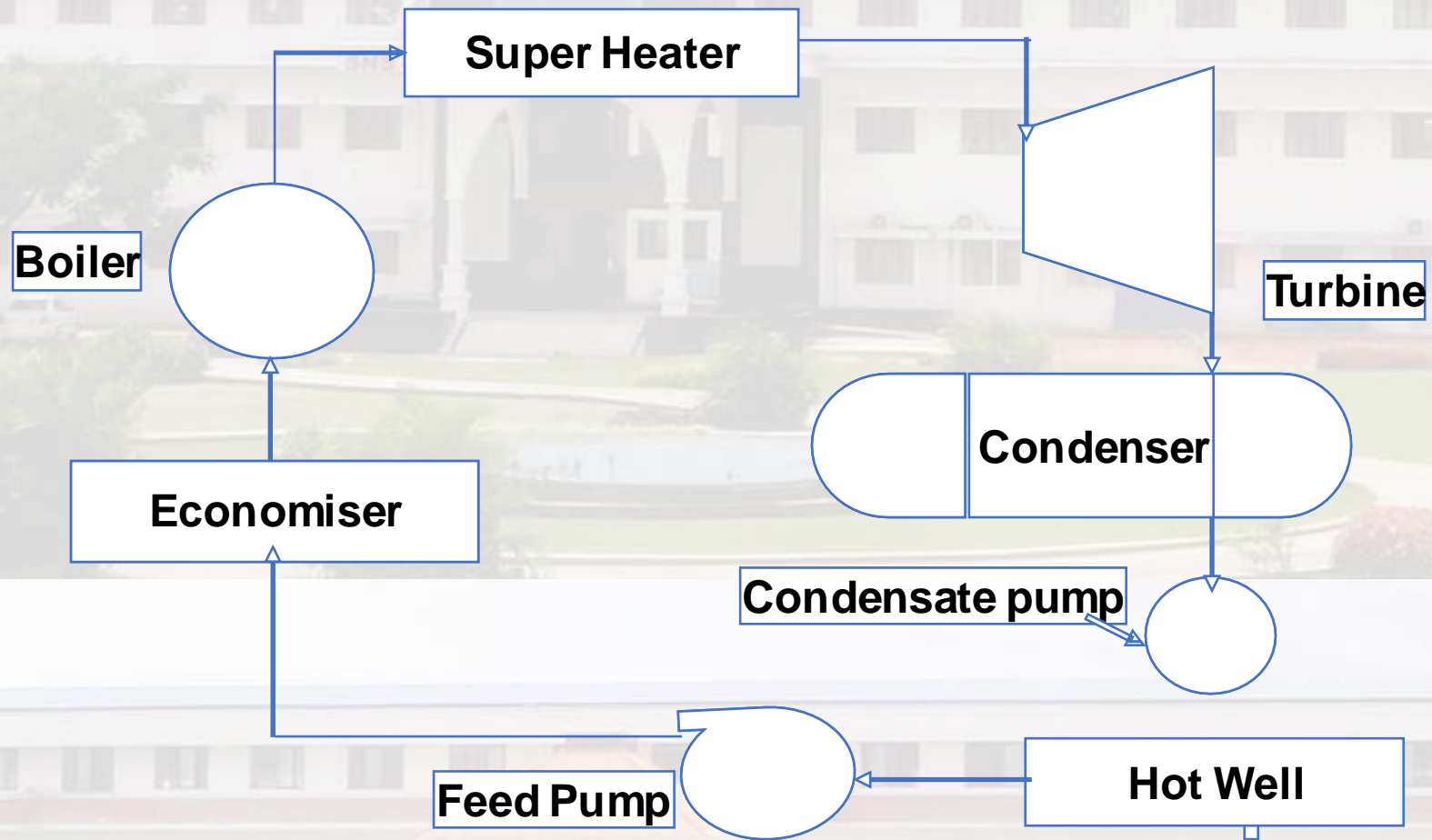


# Air and Flue Gas Circuit

- Due to the combustion of fuel the flue gases are formed.
- The flue gases from the furnace pass over the boiler tubes and super heater tubes.
- Then the flue gases pass through economiser to heat the feed water.
- After that it passes through a dust collector.
- It is then exhausted to atmosphere through chimney.



# Water and Steam Circuit





# Water and Steam Circuit

- The water is preheated by the flue gases in the economiser.
- This preheated water is then supplied to the boiler drum.
- Heat is transferred to the water by the burning of the coal.
- Due to this, water is converted into the steam





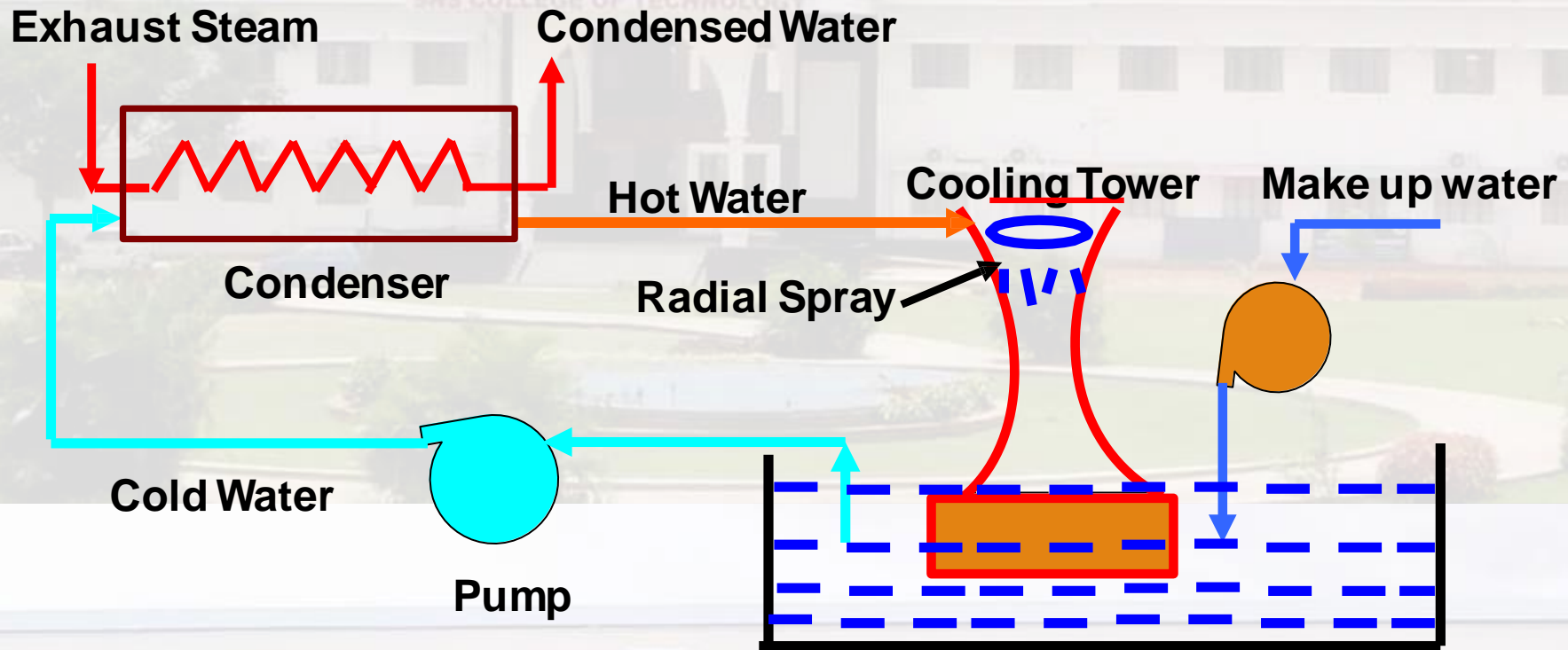


# Water and Steam Circuit

- The steam raised in boiler is passed through a super heater.
- It is superheated by the flue gases.
- The turbine drives generator to produce electric power.
- The expanded steam is then passed through the condenser.
- In the condenser, steam is condensed into water the re circulated



# Cooling Water Circuit





# Cooling Water Circuit

- The exhaust steam from the turbine is condensed in the condenser.
- In the condenser, the cold water is circulated to condense the steam into water.
- The steam is condensed by losing its latent heat to the circulating cold water.
- Hence the cold water gets heated.
- This hot water is then taken to a cooling tower.
- In cooling tower the water is sprayed in the form of droplets through nozzles.





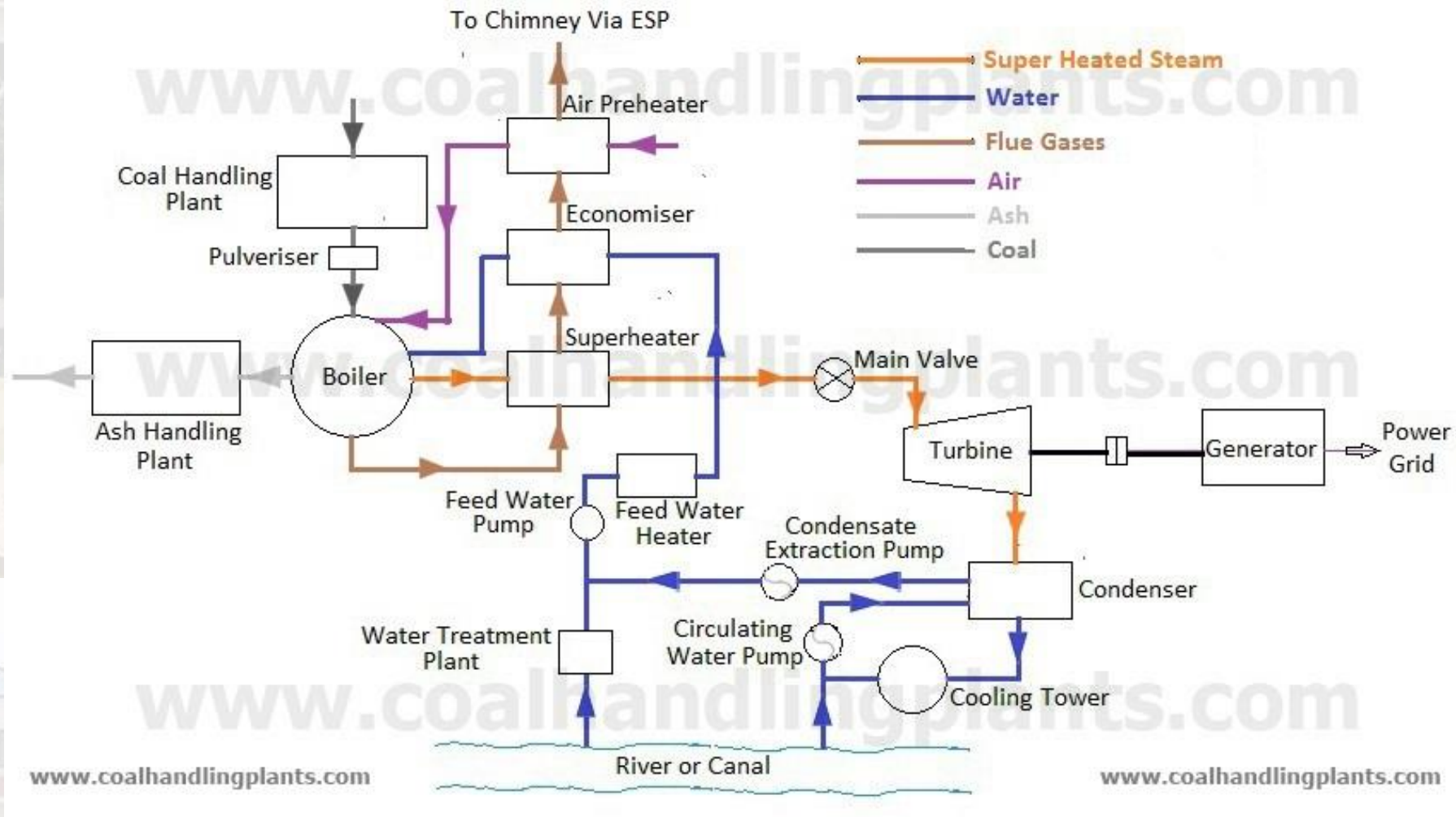
# Cooling Water Circuit

- The atmospheric air enters the cooling tower from the openings provided at the bottom of the tower.
- This cold water is again circulated through the pump, condenser and the cooling
- Some amount of water may be lost during circulation.
- Hence make up water is added to the pond by means of a pump





# Steam (Thermal) Power Plant







# Steam (Thermal) Power Plant



**Layout of Steam (Thermal) Power Plant**

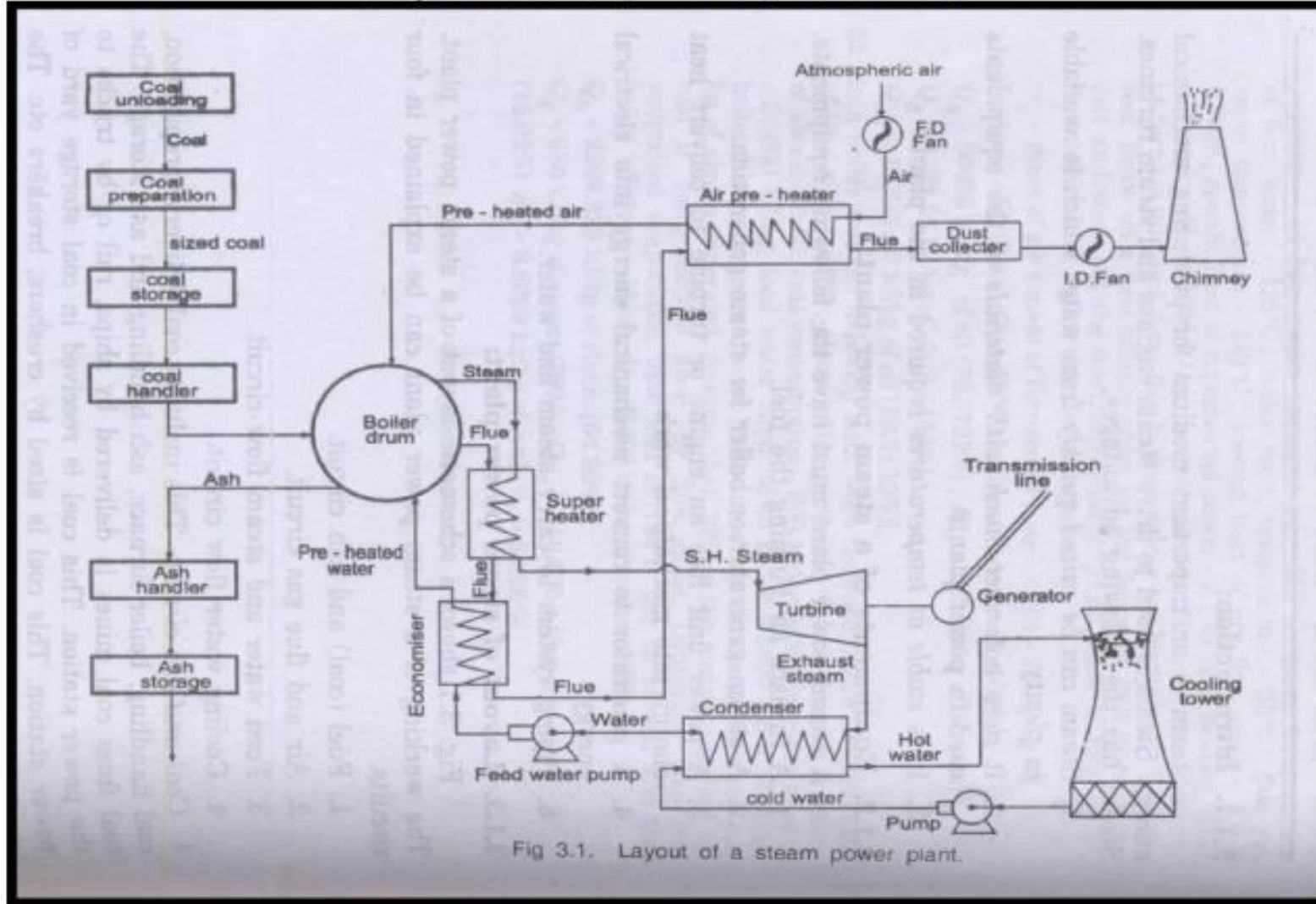


Fig 3.1. Layout of a steam power plant.





# Energy Conversion Process

Chemical Energy (Fuel/Coal)



Heat Energy (Boiler)



Mechanical Energy (Turbine)



Electrical Energy (Generator)



# Advantages

- Life of plant is more (25-30 years ) compared to Diesel plant (2-5 years)
- Repair and maintenance cost is low when compared to diesel plant.
- Initial cost is less compared to nuclear plant.
- Suitable for varying load conditions.
- No radio active harmful wastes are produced
- Unskilled operators can operate the plant.
- The power generation does not depend on the water storage.
- There are no transmission losses, as they are located near load centres.



# Disadvantages



- Less efficient than diesel plants.
- Starting up and bringing into service takes more time.
- Cooling water required is more.
- Space required is more.
- Storage required for the fuel is more.
- Ash handling is a big problem
- Not economical in areas which are remote from coal fields.
- Manpower required is more.
- For large units, the capital cost is more.





# THANK YOU

## ASSESSMENT

<https://play.kahoot.it/v2/?quizId=5f54a816-752c-4648-b1aa-a7d61c8ebbc7>