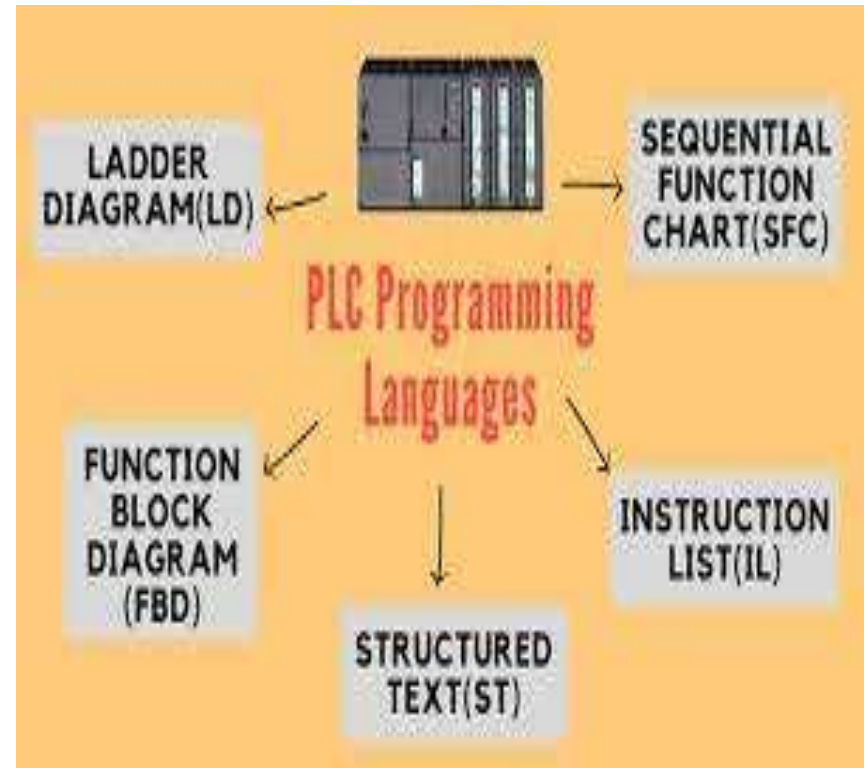




# Ladder and FBD Programming

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➤ A function is described as a set of elementary blocks. Input and output variables are connected to blocks by connection lines.

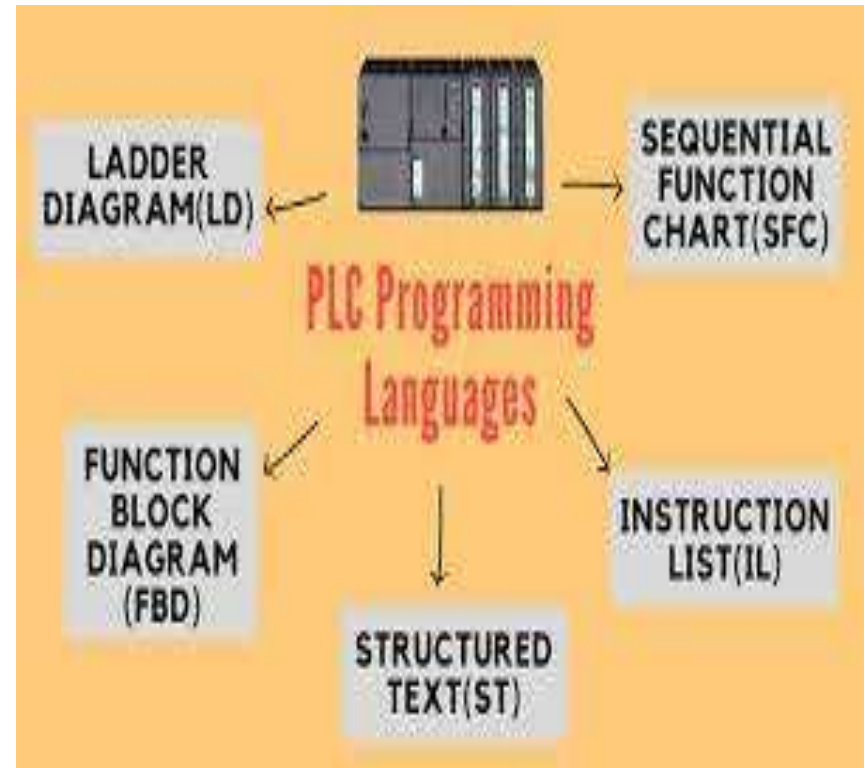




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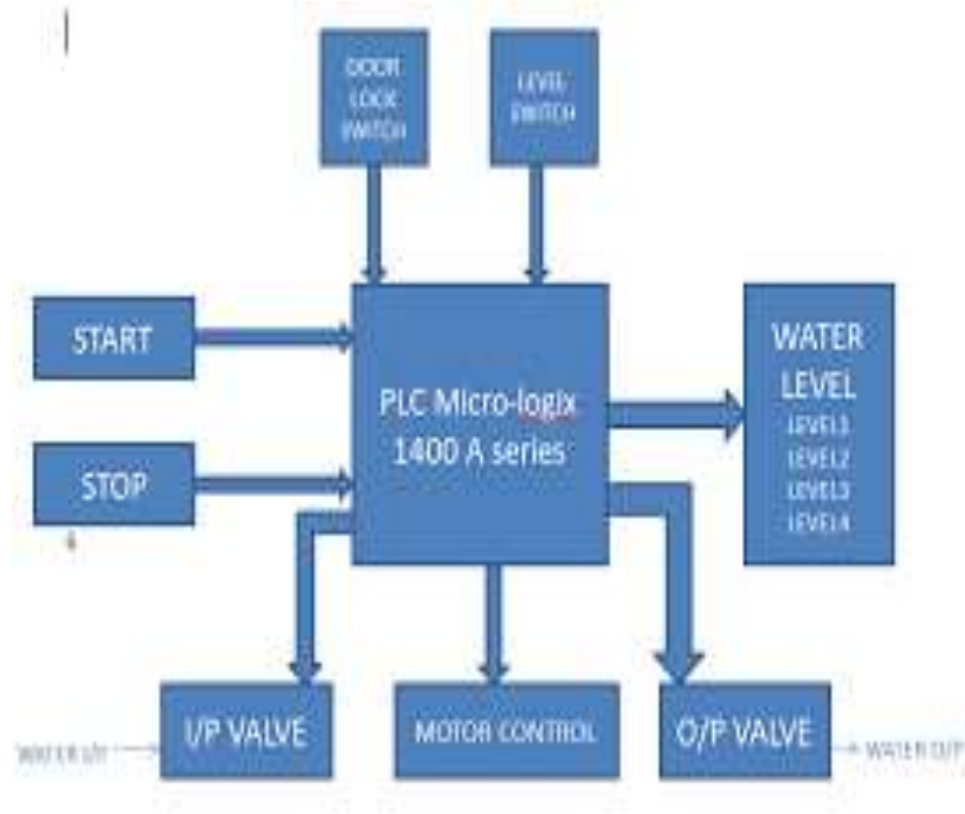
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# Ladder -Types of control

- **Temporal** -- control based in time
- **State** -- control based in state level
- **Hybrid** – both temporal and state
- Some common examples of control:
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