SNS COLLEGE OF TECHNOLOGY (AN AUTONOMOUS INSTITUTION)

Department of Mechanical Engineering Theory of Machines UNIT - III
KINEMATICS OF CAM MECHANISMS TOPIC-3

CONSTRUCTION OF CAM PROFILE(CCP)


Prepared by
V.S.Kaushik,

Assistant Professor / Mechanical Engineering,
SNS College of Technology, Coimbatore.


## SNS COLLEGE OF TECHNOLOGY (AN AUTONOMOUS INSTITUTION)

## CONSTRUCTION OF CAM PROFILE

A cam is to be designed for a knife edge follower with the following data

1. Cam lift $=40 \mathrm{~mm}$ during $90^{\circ}$ of cam rotation with simple harmonic motion.
2. Dwell for the next $30^{\circ}$.
3. During the next $60^{\circ}$ of cam rotation, the follower returns to its original position with simple harmonic motion.
4. Dwell during the remaining $180^{\circ}$. Draw the profile of the cam when
(a) the line of stroke of the follower passes through the axis of the cam shaft, and
(b) the line of stroke is offset 20 mm from the axis of the cam shaft. The radius of the base circle of the cam is 40 mm . Determine the maximum velocity and acceleration of follower during its ascent and descent, the cam rotates at 240 r.p.m.

SNS COLLEGE OF TECHNOLOGY
(AN AUTONOMOUS INSTITUTION)

## CONSTRUCTION OF CAM PROFILE



First of all, the displacement diagram, as shown in the above Figure is drawn as discussed in the following steps in the next slide.

## CONSTRUCTION OF CAM PROFILE

1. Draw a horizontal line $\mathrm{AX}=360^{\circ}$ to some suitable scale. On this line, mark
$\mathrm{AS}=60^{\circ}$ to represent outstroke of the follower, $\mathrm{ST}=30^{\circ}$ to represent dwell,
$\mathrm{TP}=60^{\circ}$ to represent return stroke and $\mathrm{PX}=210^{\circ}$ to represent dwell.
2. Draw vertical line AY equal to the stroke of the follower (i.e. 40 mm ) and complete the rectangle as shown in Figure at slide 3.
3. Divide the angular displacement during outstroke and return stroke into any equal number of parts (say six) and draw vertical lines through each point.

## CONSTRUCTION OF CAM PROFILE

4. Since the follower moves with uniform velocity during outstroke and return stroke, therefore the displacement diagram consists of straight lines. Join AG and HP.
5. The complete displacement diagram is shown by AGHPX in Figure at slide 3.

## CONSTRUCTION OF CAM PROFILE

(a) Profile of the cam when the axis of follower passes through the axis of cam shaft
The profile of the cam when the axis of the follower passes through the axis of the cam shaft, as shown in Figure at slide number 11, is drawn as discussed in the following steps :

1. Draw a base circle with radius equal to the minimum radius of the cam (i.e. 50 mm ) with O as centre.
2. Since the axis of the follower passes through the axis of the cam shaft, therefore mark trace point A, as shown in Figure at slide number 11.

## SNS COLLEGE OF TECHNOLOGY

 (AN AUTONOMOUS INSTITUTION)
## CONSTRUCTION OF CAM PROFILE

3. From OA, mark angle $\mathrm{AOS}=60^{\circ}$ to represent outstroke, angle $\mathrm{SOT}=30^{\circ}$ to represent dwell and angle $\mathrm{TOP}=60^{\circ}$ to represent return stroke.
4. Divide the angular displacements during outstroke and return stroke (i.e. angle AOS and angle TOP) into the same number of equal even parts as in displacement diagram.
5. Join the points $1,2,3 \ldots$ etc. and $0,1,2,3, \ldots$ etc. with centre $O$ and produce beyond the base circle as shown in Figure at slide number 11. 6. Now set off 1B, 2C, 3D ... etc. from the displacement diagram.
6. Join the points $A, B, C, \ldots M, N, P$ with a smooth curve. The curve AGHPA is the complete profile of the cam.

## SNS COLLEGE OF TECHNOLOGY

 (AN AUTONOMOUS INSTITUTION)
## CONSTRUCTION OF CAM PROFILE

(b) Profile of the cam when the axis of the follower is offset by 20 mm from the axis of the cam shaft

1. Draw a base circle with radius equal to the minimum radius of the cam (i.e. 50 mm ) with O as centre.
2. Draw the axis of the follower at a distance of 20 mm from the axis of the cam, which intersects the base circle at A .

## CONSTRUCTION OF CAM PROFILE

3. Join AO and draw an offset circle of radius 20 mm with centre O .
4. From OA, mark angle $\mathrm{AOS}=60^{\circ}$ to represent outstroke, angle $\mathrm{SOT}=30^{\circ}$ to represent dwell and angle TOP $=60^{\circ}$ to represent return stroke.
5. Divide the angular displacement during outstroke and return stroke (i.e. angle AOS and angle TOP) into the same number of equal even parts as in displacement diagram.

## CONSTRUCTION OF CAM PROFILE

6. Now from the points $1,2,3 \ldots$ etc. and $0,1,2,3 \ldots$ etc. on the base circle, draw tangents to the offset circle and produce these tangents beyond the base circle as shown in Figure at slide number 12.
7. Now set off 1B, 2C, 3D ... etc. from the displacement diagram.
8. Join the points A, B, C $\ldots \mathrm{M}, \mathrm{N}, \mathrm{P}$ with a smooth curve. The curve

AGHPA is the complete profile of the cam.
BOARD USAGE ALSO
11/9/2022

## CONSTRUCTION OF CAM PROFILE



Knife edge


SOURCES: KHURMI R S
FIGURE: 1

## SNS COLLEGE OF TECHNOLOGY

(AN AUTONOMOUS INSTITUTION)

## CONSTRUCTION OF CAM PROFILE



SOURCE: KHURMI R S
FIGURE: 2

## SNS COLLEGE OF TECHNOLOGY

(AN AUTONOMOUS INSTITUTION)


