

# **CONTROL METHODS**



## NON SERVO CONTROL

- Implemented by setting limits or mechanical stops for each joint and sequencing the actuation of each joint to accomplish the cycle
- > E Mnd point robot, limited sequence robot, bang-bang robot
- No control over the motion at the intermediate points, only end points are known





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# OPEN LOOP AND CLOSED LOOP CONTROL



# Control Unit Driver Motor Closed Loop Control System Control Unit Driver Motor Feedback

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# OPEN LOOP AND CLOSED LOOP CONTROL



# Difference Between OLCS & CLCS

## Open Loop Control System

- The open loop systems are simple & economical.
- They consume less power.
- The OL systems are easier to construct because of less number of components required.
- 4. The open loop systems are inaccurate & unreliable

## Closed Loop Control System

- The closed loop systems are complex and costlier
- They consume more power.
- The CL systems are not easy to construct because of more number of components required.
- The closed loop systems are accurate & more reliable.

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