## 

-Dr.S.SATHESH KUMAR

## **OVER VIEW**

- Definition
- **□** Type of Nanoparticles
- **■** Method of Manufacturing
- Requirement of material
- Purification
- Physico-chemical Evaluation
- □ Summary

## **DEFINITION:**



- □ Nanoparticles small colloidal particle
- Made up of biodegradable or non-biodegradable polymer
- □ Size rage :1—1000nm.

□ Type of nanoparticles :

Commonly classified in to two type

Nanospheres (matrix type structure)

Nanocapsules (vesicular system)

## ADVANTAGES OF NANOPARTICLES O

□ The emphasizes of nanoparticles over come to microparticles and liposomes.

- Higher intercellular uptake compared with microparticles.
- □ Target drug delivery especially to cancer treatment.

## METHODS OF MANUFACTURING

- **■** Emulsion Polymerization
- **■** Interfacial Polymerization
- **□** Interfacial Polycondensation
- **□** Solvent Evaporation
- **□** Solvent Displacement
- **□** Interfacial Deposition
- **□** Salting-Out
- **■** Emulsification or Solvent Diffusion

## REQUIREMENT OF MATERIAL

- □ Solvent
- Monomer
- Polymer
- Stabilizing agent
- Surfactant/Emulsifier
- Initiator

### **SOLVENT**

- □ Organic Solvent are Classified according to International Conference on Harmonization (ICH) and placed into one of three class as follows,
- □ CLASS-1(solvent to be avoid)

Eg: propylene carbonate

□ CLASS-2 (solvent to be limited)

Eg: Chlorofom, Cyclohexane, toluene

□ CLASS-3 (solvent to be low toxic)

Eg: n-pentene, ethylacetate

### **MONOMERS:**

Eg: Isobutyl cyanoacrylate,

Isohexyl cyanoacrylate,

n butyl cyanoacrylate.

### **POLYMERS:**

Eg: Polylactic acid, polylactic-glycolic acid co polymer.

#### **STABILIZERS:**



To enhance the stability of the polymer particle by adding stabilizer.

Eg: Dextran 70, Pluronic F68.

### **SURFACTANTS:**

Eg: Tween 80, Span 80.

### **INTIATOR:**

Eg: Ions or pre radicle and gamma radiation

## EMULSION POLYMERIZATION METHOD:

DRUG + OIL +
MONOMER
OIL PHASE

WATER + SURFACTANT AQUEOUS PHASE

**EMULSION FORMATION** 

**POLYMERIZATION** 

## 

- Polymerization continues monomer molecule diffuse to growth of continuous phase.
- Stabilizing agents such as Dextran 70 and Pluronic F68 are used.
- When it reaches certain molecular weight, the polymer are insoluble due to this separation occurs which leads to nucleation of polymer particle.
- Example Ampicillin and Doxirubicin.

## INTERFACIAL POLYMERIZATION • • •

□ This method is used for preparation of Nanocapsule particle, the monomer undergoes very fast polymerization

□ Two types :

Oil containing Nanocapsules

Water containing Nanocapsules.

## OIL NANOCAPSULES









**AQUEOUS PHASE** 

WATER +

**SURFACTANT** 

EMLSION FORMATION (O/W TYPE)



AQUEOUS PHASE DRUG + SURFACTANT

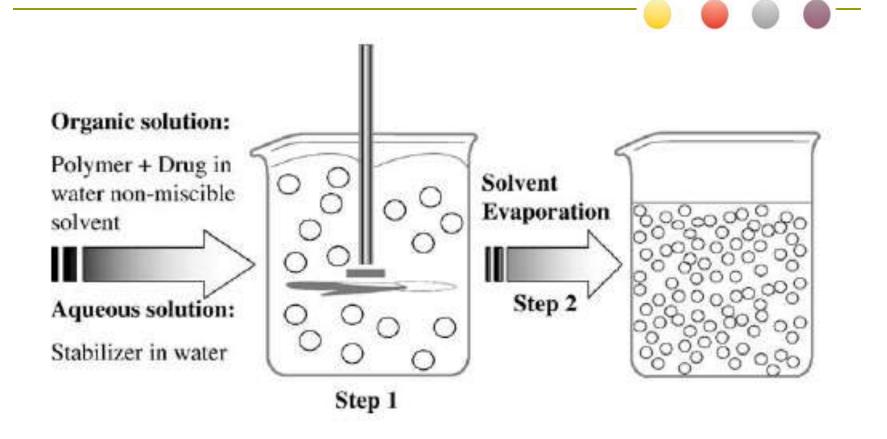
ORGANIC PHASE
TYPE II SOLVENT+
MONOMER

NANOCAPSULE FORMATION

## INTERFACIAL POLYCONDENSATION

- Polymeric nanoparticle can be prepared by interfacial condensation of lipophilic monomer and hydrophilic monomer.
- □ Lipophilic monomer such as phtaloyl dichloride.
- □ Hydrophilic monomer such as diethylene triamine.
- □ It is a modified Interfacial condensation method.
- Polyurethane and polyether urethane nanoparticles were synthesized by this method.

## EMULSIFICATION OR SOLVENT EVAPORATION



## EMULSIFICATION OR SOLVENT EVAPORATION

#### Size of the particle controlled by:

- Adjusting Stirrer Rate
- Conc. of the dispersing agent
- Viscosity of the organic and aqueous solution
- Temperature.

#### Limitations

only applicable for lipid soluble drugs.

## SOLVENT DISPLACEMENT METHOD

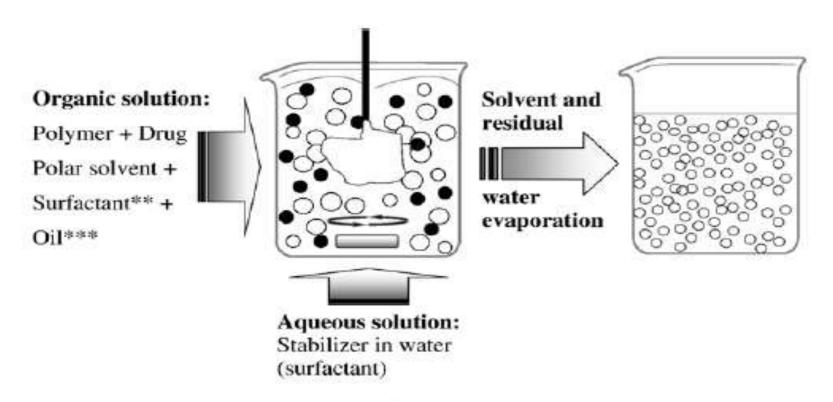


Fig 2. Schematic representation of the solvent displacement technique.

\*\*Surfactant is optional. \*\*\*In interfacial deposition method, a fifth
compound was introduced only on preparation of nanocapsules.

## SOLVENT DISPLACEMENT METHOD O O

ORGANIC PHASE
DRUG + OIL
+ POLYMER +
WATER MISIBLE
SOLVENT

AQUEOUS PHASE WATER + SURFACTANT

O/W TYPE EMULSION FORMATION

## INTERFACIAL DEPOSITION METHOD

ORGANIC PHASE
DRUG + OIL +
POLYMER +
SOLVENT
MIXTURE

AQUEOUS PHASE WATER + SURFACTANT

O/W TYPE EMULSION

## EMULSION SOLVENT DIFFUSION METHOD

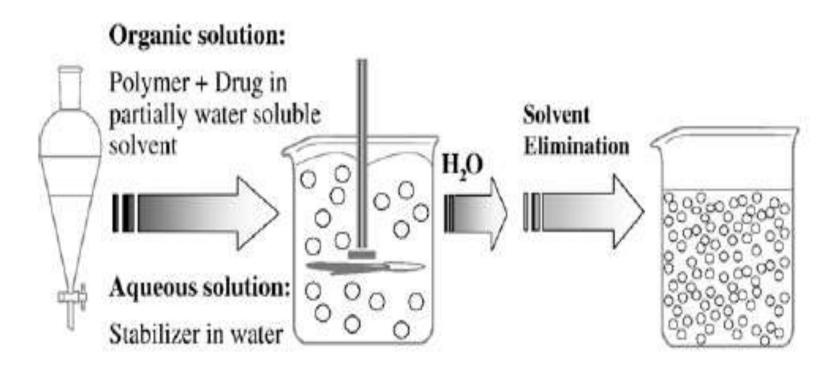


Fig 3. Schematic illustration of the ESD technique.

## EMULSION SOLVENT DIFFUSION METHOD



- □ High encapsulation efficiency > 70%.
- No need for homogenizer.
- □ Reproducibility and easy scale up.
- □ Simplicity.

#### Limitation:

Applicable for only lipophilic drug.

## **SALTING OUT**

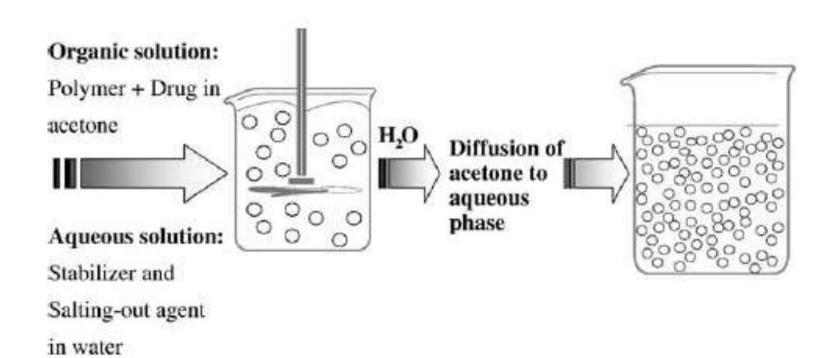


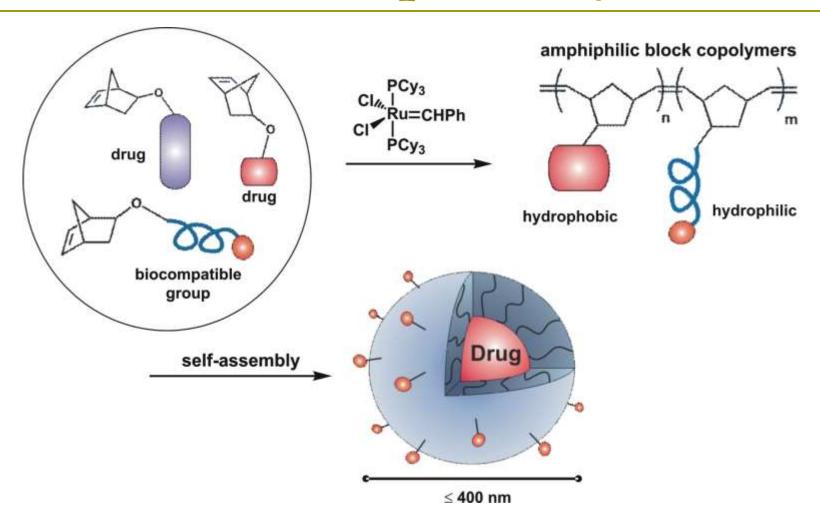
Fig 4. Schematic of the salting-out technique.

## SALTING OUT



- Based on separation of water miscible solvent from aqueous solution via salting out effect.
- □ Salting out agents such as MgCl<sub>2</sub>, CaCl<sub>2</sub>.
- □ Salting out agent eliminate by cross flow filtration.
- □ In this method no need for high temperature so sensitive substance prepared by this method.

## NP with biocompatibility • •



## **SUMMARY**









Method	Simplicity	EE (%)	Safety of
			compounds
EP	High	High	Medium
IP	Low	High	Low
SE	High	Medium	Medium
SD	High	High	Medium
SO	High	High	Low

## **SUMMARY**



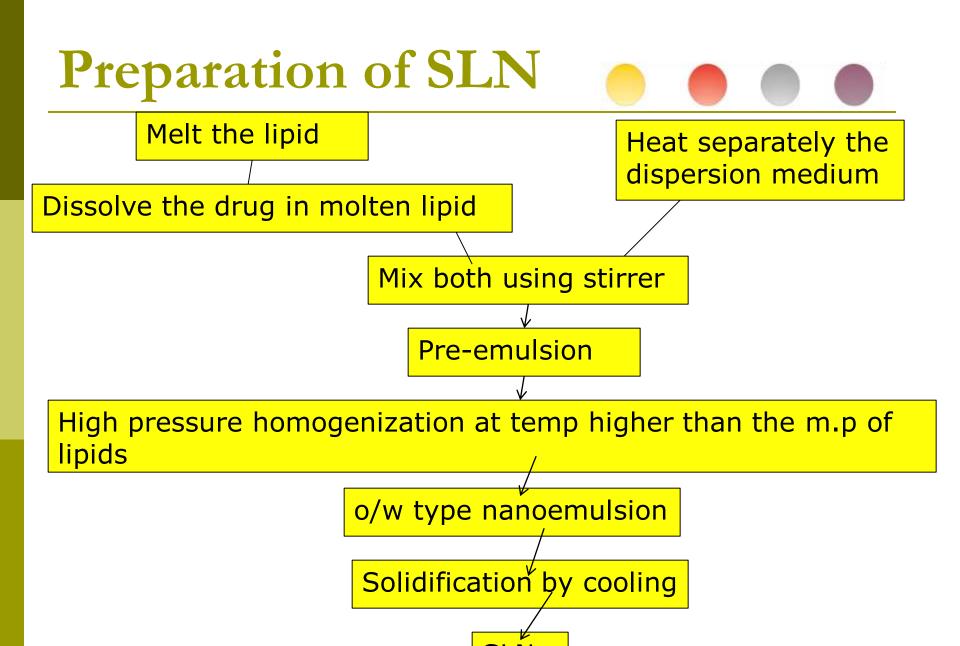
Table 2 Polymeric nanoparticles: general advantages and drawbacks of the preparation methods

Safety of compounds	EE (%)	Facility	Need for purification	Simplicity	Method
of compounds	(%)	scaling-up	for purification	of procedure	
					Polymerization of monomers
					Emulsion polymerization
Low	Low	NR	High	Low	Organic
Medium	High	High	High	High	Aqueous
Low	High	Medium	High	Low	Interfacial polymerization
					Preformed polymers
					Synthetic
Medium	Medium	Low	Low	High	Emulsification/solvent evaporation
Medium	High	NR	NR	High	Solvent displacement and
					interfacial deposition
Low	High	High	High	High	Salting out
Medium	High	High	Medium	Medium	Emulsion/solvent diffusion
					Natural
Low	Medium	NR	High	NR	Albumin
Low	Medium	NR	High	NR	Gelatin
2011	1714-0110111			****	Polysaccharides
High	High	High	Medium	High	Alginate
High	High	High	Medium	High	Chitosan
High					
Low			-		
	NR Low	NR NR	High High	Medium NR	Agarose Desolvation

EE, encapsulation efficiency; NR, no reference available.

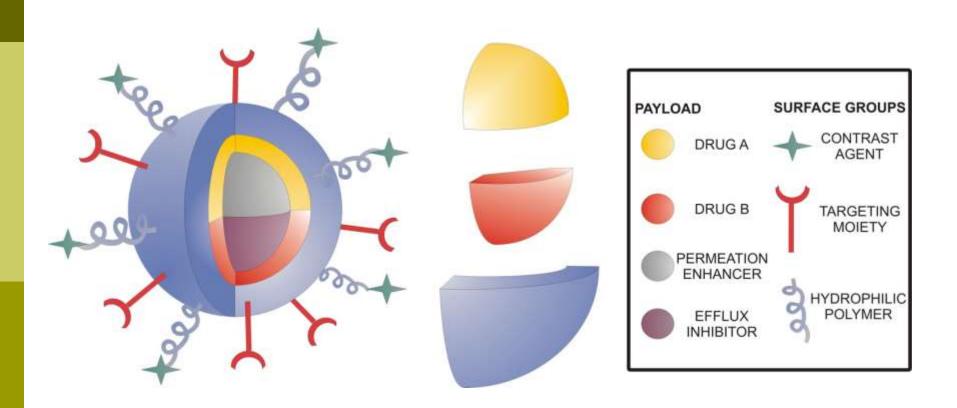
## Solid Lipid Nanoparticles • • •

- Submicron colloidal carriers composed of physiological lipid, dispersed in water or in an aqueous surfactant solution
- □ Size range: 50-1000nm
- Advantages:
- Highlight: combined advantages of both liposomes & nanoparticles
- Controlled release of drug fpr long period of time
- Protection of the drug incorporated from degradation
- Sterilization possible by autoclaving & gamma irradiation
- Can be lyophillized or spray dried
- Metabolites –non toxic
- Scope for scaling up.



## Magic Bullet





### **PURIFICATION**









#### Gel Filtration

Do not remove high mol.wt substances

#### Dialysis

- Do not remove high mol.wt substances
- Time consuming
- Difficult for large quantities

#### Ultracentrifugation

- Aggregation of particles
- Time consuming
- Difficult for large quantities

## Freeze Drying



- Freezing of NP suspension & subsequent evaporation of water content(sublimation)
- Advantages
  - Prevention of degradation
  - Prevention of solubilization of the polymers
  - Prevention of drug leakage/desorption
  - Easy to handle & transport
  - Ideal for long term preservation
  - Readily re-dispersed in water
  - No physicochemical changes occurs

### Sterilization



- NP for parentral and ophthalmic preparations- strictly sterile
- Sterile-free from microorganism & pyrogens
- Methods:
  - Membrane filtration
  - Autoclaving
  - Gamma irradiation
  - Aseptic manufacturing

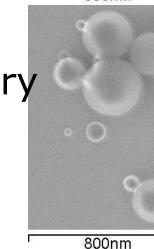


### **Size and Morphology**

- Photon correlation spectroscopy
- Electron Microscopy
  - Transmission Electron Microscopy
  - Scanning Electron Microscopy

#### **Charge Determination**

- Laser Doppler Anemometry
- Zeta potentiometry











#### **Surface Hydrophobicity**

- Water contact angle measurement
- Rose Bengal(dye) binding
- Hydrophobic interaction chromatography
- X-ray photoelectron spectroscopy

#### **Carrier-drug interaction**

Differential scanning calorimetry









#### **Density**

Helium/cryo/air pycnometer

### Molecular weight determination

Gel permeation chromatography aided with refractive index detector

#### Nanoparticle recovery

= Conc. Of drug in nanaoparticles x 100 conc. Of nanoparticles recoverd









#### Drug content(%w/w)

=<u>Conc. Of drug used x 100</u> conc. Of drug loaded in nanoparticles

#### In vitro release studies

Diffusion studies across semipermeable membrane

Donar compartment-Known conc of drug in NP Receptor compartment-PBS/PB pH 7.4

## Entrapment Efficiency

- Entrapment efficiency gives you an idea about the %drug that is successfully entrapped/adsorbed into nanoparticles. It is calculated as follows:
- MEE = [(Drug added Free "unentrapped drug")/Drug added] \*100
- Example: If the %EE is 30%, it means that 30% of your drug is entrapped into the nanoparticles.

## Loading Capacity

- Loading capacity helps you to deal with nanoparticles after their separation from the medium and to know their drug content. It is calculated using the following equation:
- %LC = [Entrapped Drug/nanoparticles weight] \* 100
- Example: If the loading capacity is 30%, it means that 30% of the nanoparticles weight is composed of the drug! i.e. Each 1 mg nanoparticles contains 0.3 mg drug.

### Problem

- A drug coded as e2nk is loaded in PLGA nanoparticles. 500mg of e2nk is dissolved in 0.2% Pluronic f20 solution(5ml) and mixed with 5ml of PLGA(500mg) dissolved in acetone for 20 minutes at 600 rpm. The emulsion is sonicated for 25 min and nanoparticles were collected by fractional centrifugation at 16000g. The total amount of nanoparticles obtained was 720mg. The prepared nanoparticles were lyophilized and stored at -10°C for further studies. Amount of free drug=188mg
- Find out the entrapment efficiency and Loading Capacity

## **Applications**

- Brain Delivery of Drugs
- Ocular Delivery
- Gene delivery
- Treatment of Cancer
- Lung Targeting
- GI Epithelial cell targeting
- Delivery of Proteins and Peptides.

### REFERENCE



- www.sciencedirect.com
- Targetted & controlled Drug Delivery –S.P Vyas, R.K. Khar
- www.nanomedijournal.com
- Encyclopedia of Pharmaceutical Technology, II edition James Sworbride.

# 



