8.3 BASIC PRINCIPLES OF EARTHING

8.3.1 Earthing and its Necessity

Earthing means generally connected to the mass of the earth. It shall be in such a manner as to ensure at all times an immediate and safe discharge of electric current due to leakages, faults, etc.

All metallic parts of every electrical installation such as conduit, metallic sheathing, armouring of cables, metallic panels, frames, iron clad switches, instrument frames, household appliances, motors, starting gears, transformers, regulators etc, shall be earthed using one continuous bus (barewire). If one earth bus for the entire installation is found impracticable, more than one earthing system shall be introduced. Then, the equipment and appliances shall be divided into sub-groups and connected to the different earth buses.

The earthing conductors, when taken out doors to the earthing point, shall be encased in pipe securely supported and continued up to a point not less than 0.3 more below ground level. No joints are permitted in an earth bus. Whenever there is a lightning conductor system installed in a building, its earthing shall not be bonded to the earthing of the electrical installation.

Before electric supply lines or apparatus are energized, all earthing system shall be tested for electrical resistance to ensure efficient earthing. It shall not be more than two ohms including the ohmic value of earth electrode.

8.3.2 Earthing through a G.I. Pipe

In this method a G.I. pipe used as an earth electrode. The size of the pipe depends upon the current to be carried and type of soil in which the earth electrode is buried.

For ordinary soils the length of the G.I. pipe used as an earth elctrode is 2 m long and 38 mm in diameter or 1.37 m long and 51 mm in diameter. For dry and



rocky soils the length may be increased to about 2.75 metres and 1.85 metres respectively. The pipe is placed vertically, burying to a depth not less than 2 metres in as moist a place as possible, preferably in close proximity of water tap, water pipe or water drain and at least 0.6 metre away from all building foundations, etc as shown in Fig. 8.3. The pipe shall be completely covered by 80 mm of Charcoal with the layer of common salt 30 mm all around it. The charcoal and salt decreases the earth resistance.

8.3.3 Earthing through a Plate

A G.I. or copper plate is used as an earth electrode. If a G.I. plate is used it shall be of dimensions $0.3 \text{ m} \times 0.3 \text{ m}$ and 6.35 mm thick and if a copper plate is used it shall be of dimensions $0.3 \text{ m} \times 0.3 \text{ m}$ and 3.2 mm thick. The plate is buried to a depth of not less than 2 m in as moist a place as possible preferably in close proximity of water tap, water pipe or water drain and at least 0.6 m away from all building foundations, etc. The plate shall be completely covered by 80 mm of charcoal with a layer of common salt of 30 mm all around it, keeping the faces of the vertical as shown in Fig. 8.4.

