

SNS COLLEGE OF ALLIED HEALTH SCIENCE
Affiliated to The Tamil Nadu Dr M.G.R Medical University, Chennai



DEPARTMENT OF OPERATION THEATRE AND ANAESTHESIA
TECHNOLOGY

COURSE NAME: MICROBIOLOGY

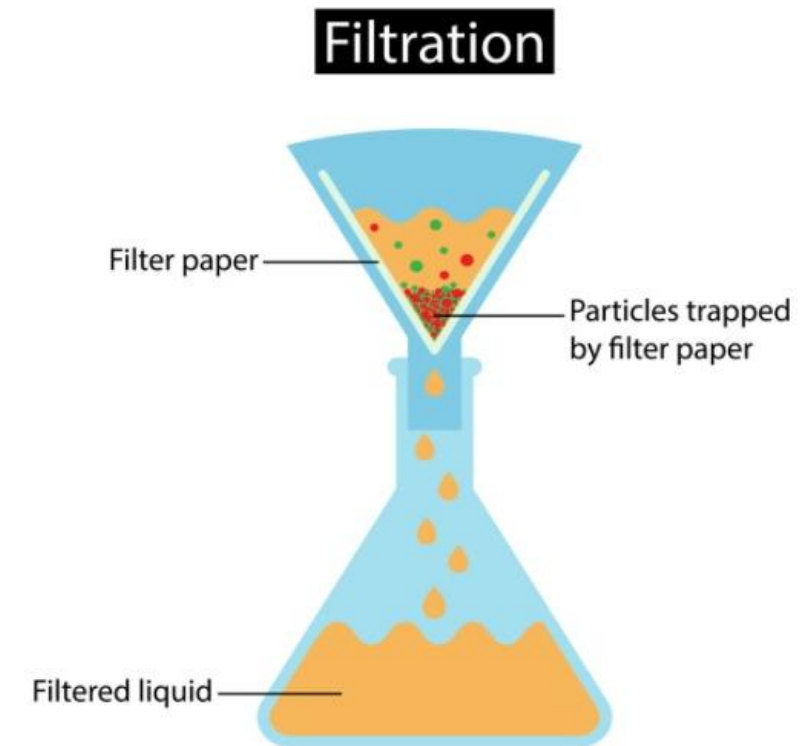
UNIT : 1

TOPIC : STERILIZATION – PHYSICAL METHOD – FILTRATION

FACULTY NAME: MITHRA V

FILTRATION (DEFINE)

- Preferred method for sterilizing **heat-sensitive liquids** and **gases** without denaturing heat.
- **Applications:**
 - Sterilizes **antibiotics**, **toxic chemicals**, **radioisotopes**, **vaccines**, carbohydrates.
 - Used for **heat-sensitive injections**, **ophthalmic solutions**, biological products, and air in aseptic areas.



FILTER SELECTION CRITERIA

Mechanism: Removes contaminating microorganisms rather than destroying them.

Common Filter: Nitrocellulose filter with **0.22 μ m** pore size.

Size Ranges:

Bacteria: 0.5–5.0 μ m

Viruses: 0.1–0.36 μ m

Implication: 0.22 μ m filters retain bacteria and spores but not all viruses.



TYPES OF FILTERS

Materials	Name of the filter
Asbestos pad	Seitz filter
Diatomaceous earth	Berkefeld filter
Procelain	Chamberland-Pasteur filter
Sintered glass disks	Sintered glass filter
Cellulose	Membrane filter
Borosilicate glass fiber	HEPA filter
Clay, mud	Candle filter

INDUSTRIAL APPLICATIONS OF FILTERS

- **Uses in Industry:**

- Venting systems in:

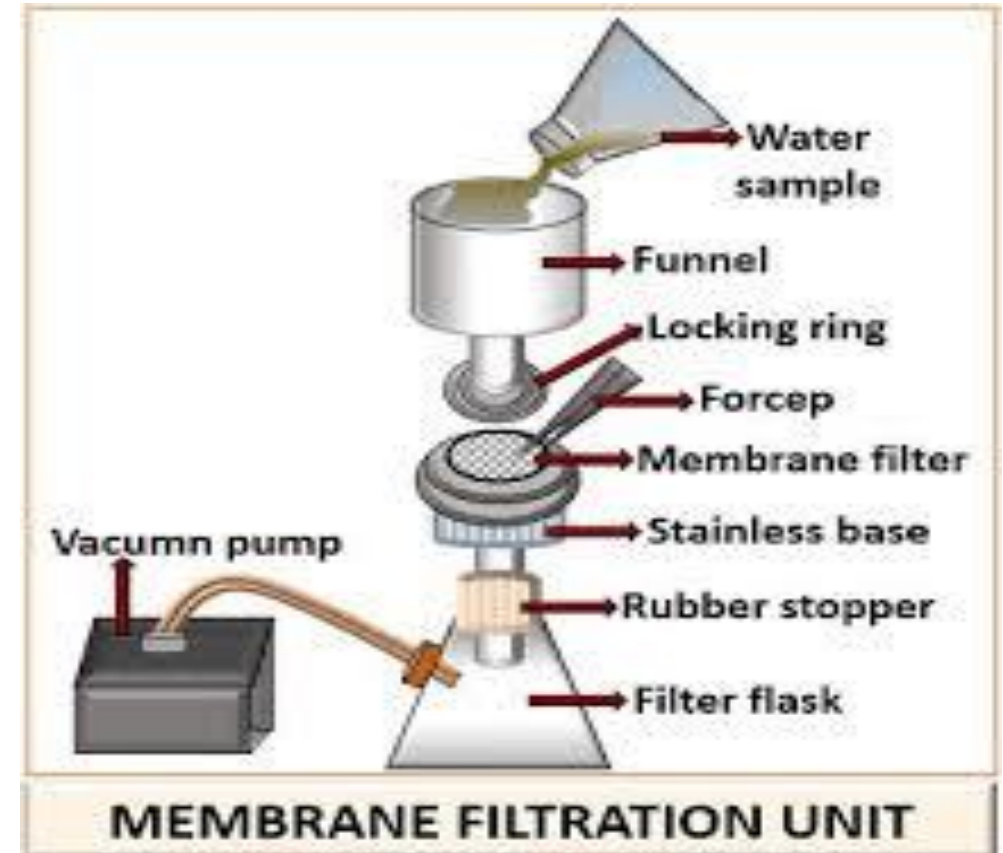
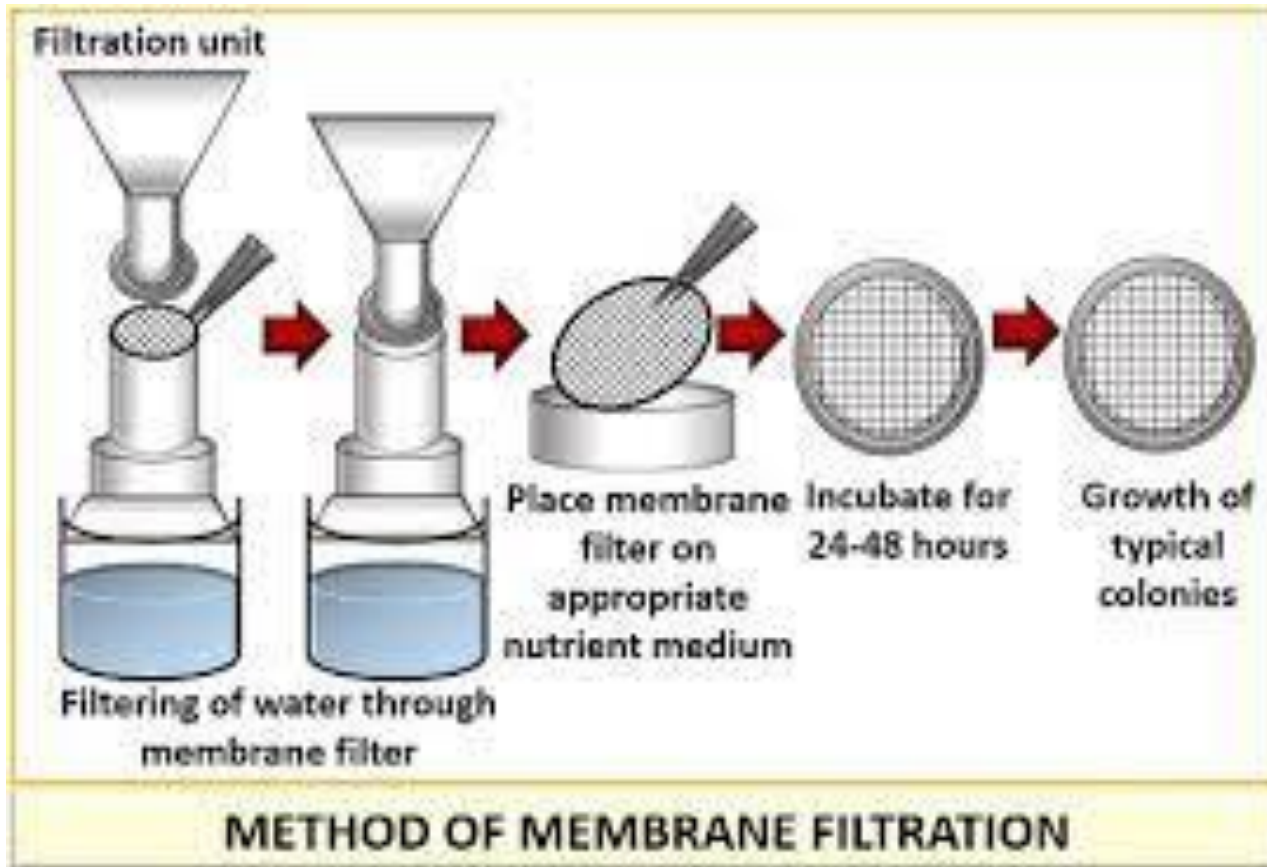
- Fermenters
- Centrifuges
- Autoclaves
- Freeze-driers



MEMBRANE FILTERS

- Circular membranes ($\sim 150\mu\text{m}$ thick) made of **cellulose acetate**, nitrate, or polysulfone.
- Contain millions of microscopic pores ($0.1\text{--}10\mu\text{m}$, commonly $0.22\mu\text{m}$ or $0.45\mu\text{m}$).
- **Formats:** Discs for syringe-mounted, or vacuum filtration devices.
- **Uses:**
 - Sterilization of **ophthalmic solutions, antibiotics.**





DEPTH FILTERS

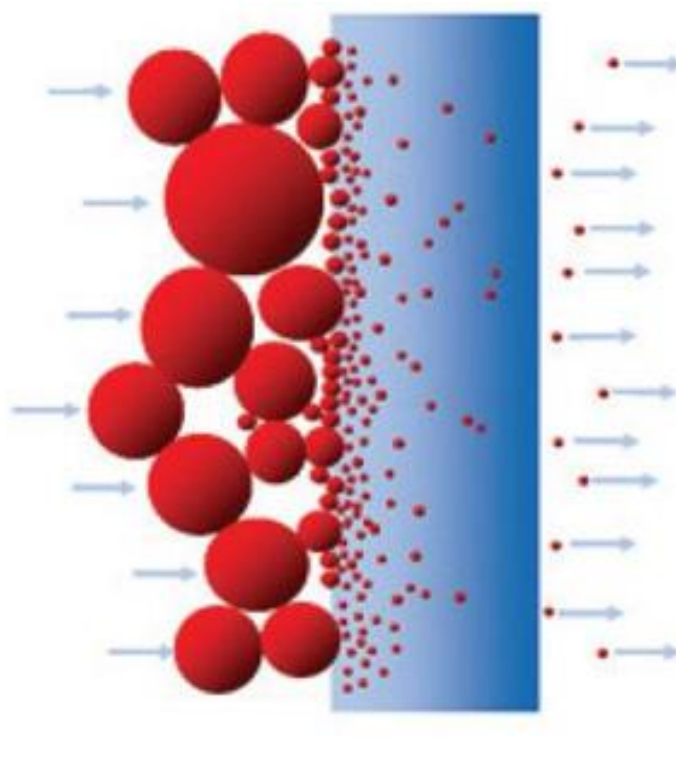
- Fibrous sheets/mats of overlapping paper or **borosilicate glass fibers**.
- **Mechanism:** Traps particles within fiber network
- **Examples:** Fibrous pads, sintered glass, ceramic products.
- **Uses:**
 - **Air sterilization** in industrial processes.
 - Traps dust, spores, allergens).
 - **Biological safety cabinets (HEPA filters)**.



DEPTH VS MEMBRANE

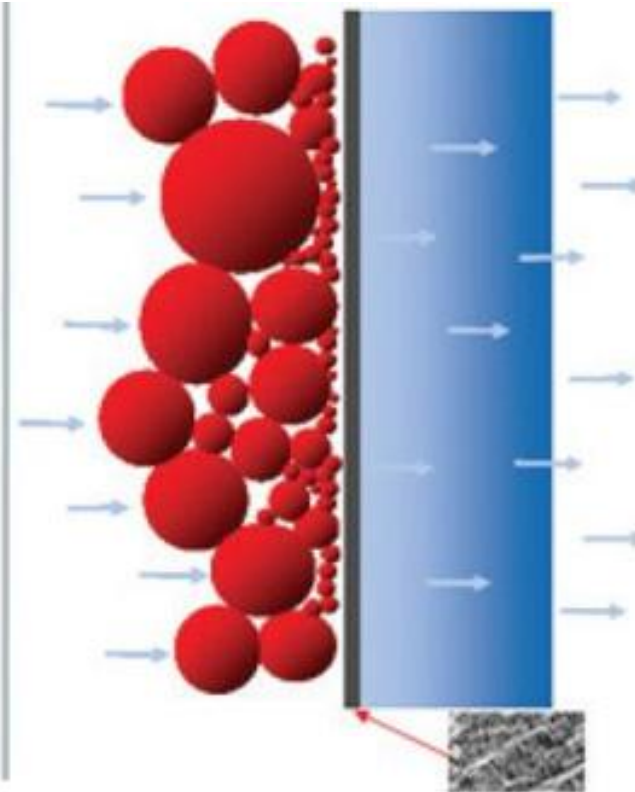
Depth Filtration

Particles penetrate the structure of the media and form a filter cake on the surface



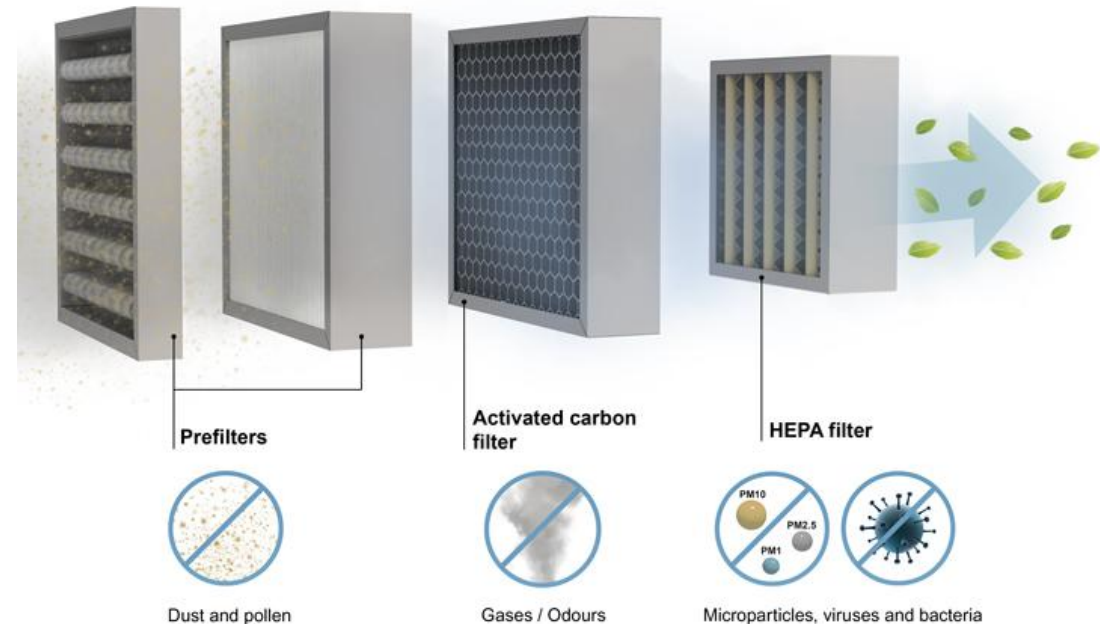
Surface Filtration

Particles are collected on the surface of the membrane

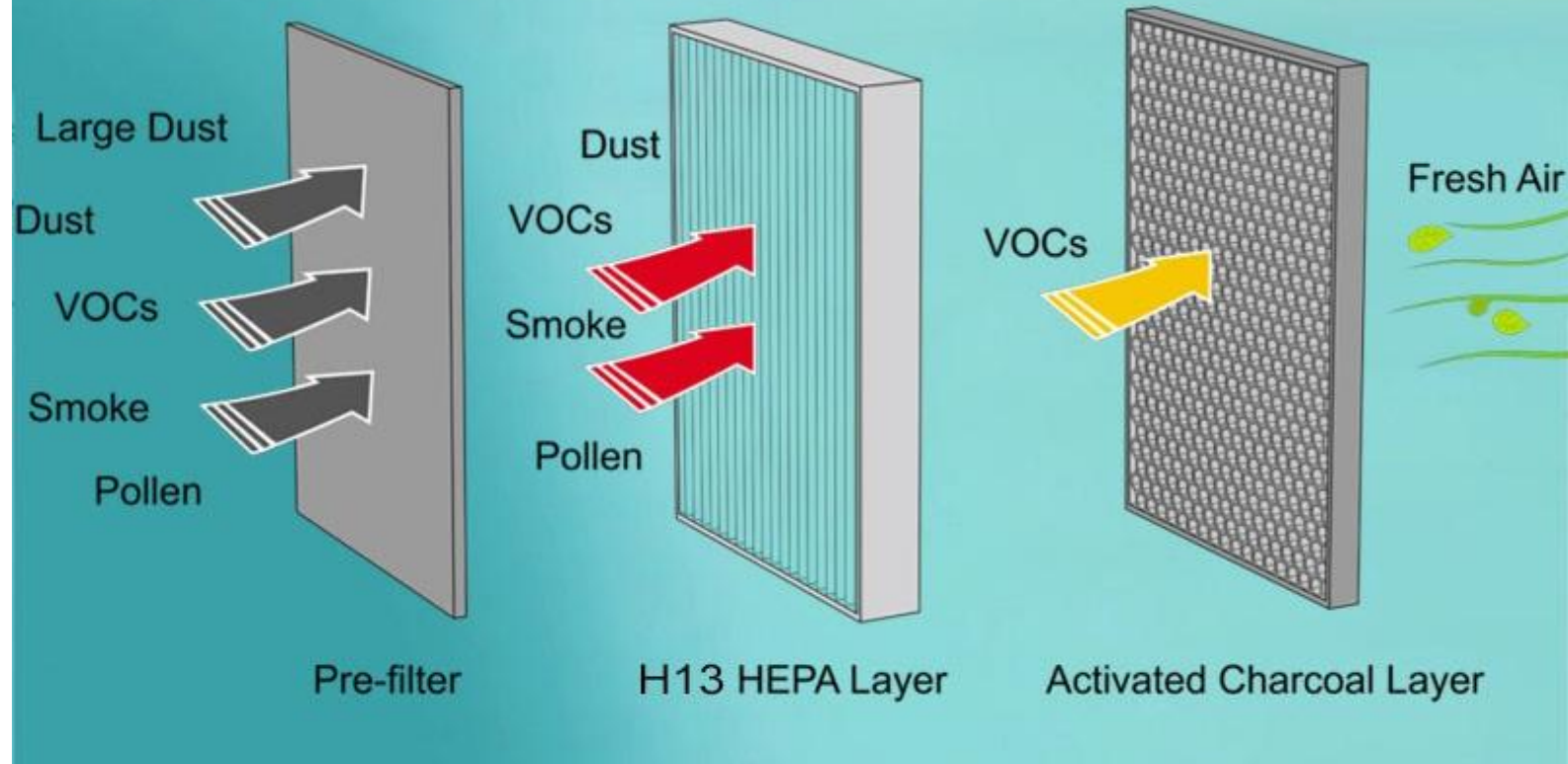


HEPA FILTERS

- Borosilicate glass fiber sheets with water-repellent binder
- Remove 99.97% of particles $\geq 0.3\mu\text{m}$, including most microorganisms.
- Applications:
 - Laminar flow biological safety cabinets.
 - Operating theaters and burn patient rooms.
 - Clean rooms and isolation units.



Deeply filters and purifiers 99.97% of dust, pollen and even 0.3 nmicron particles in the air.



ADVANTAGES AND LIMITATIONS



- **Advantages:**

- Less capital-intensive than other sterilization methods.
- Suitable for heat-sensitive liquids (infusions, vaccines, hormones).
- Filters large liquid volumes quickly.

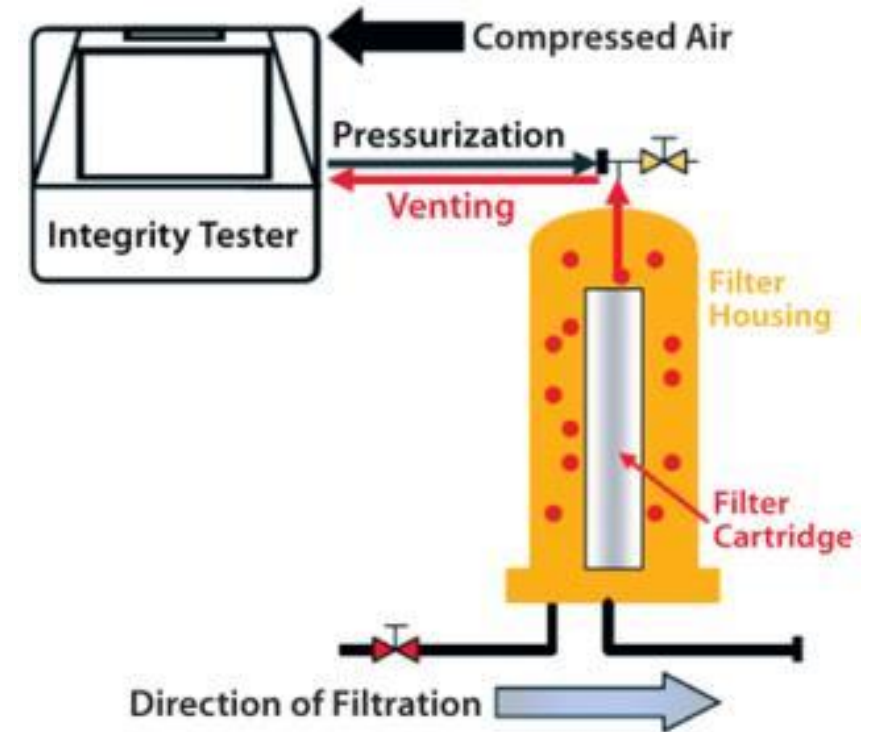
- **Limitations:**

- Only for liquids and gases.
- Filters (especially nano-filters) are expensive to replace.
- Clogging may occur.

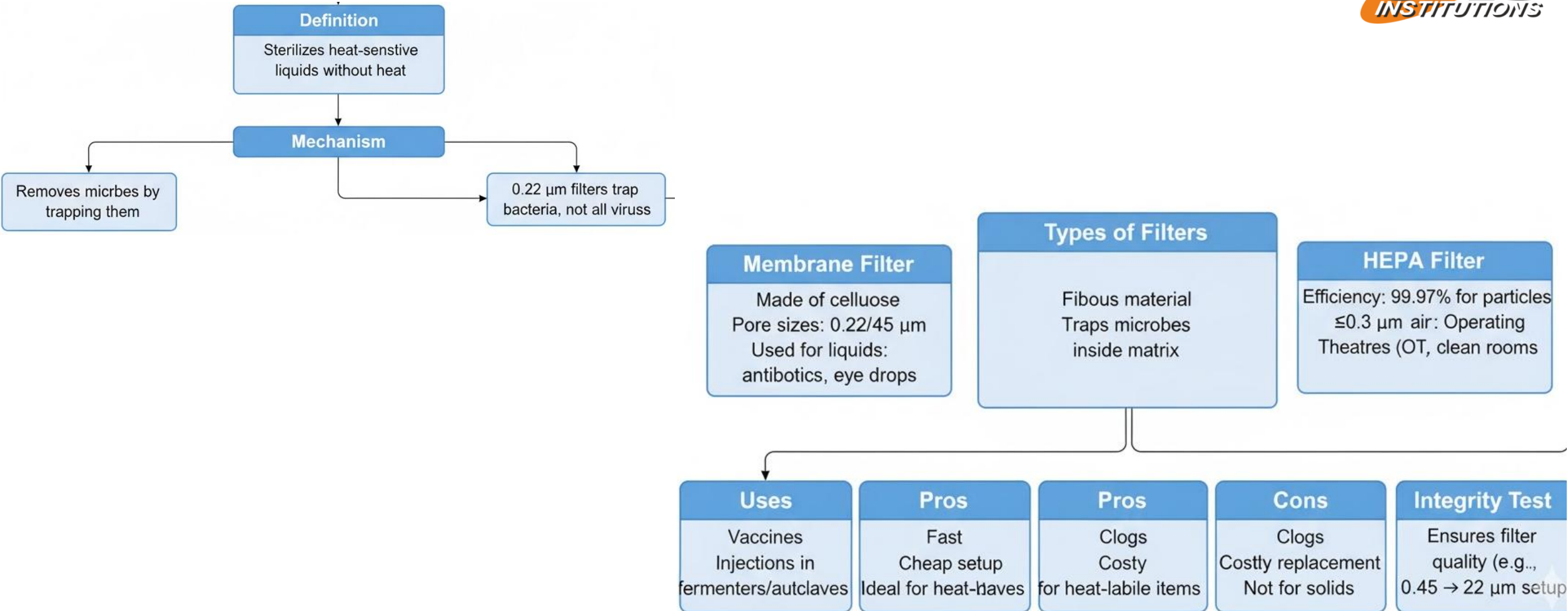
FILTER INTEGRITY TESTING

- Tests to verify filter membrane quality per regulatory requirements.
- **Purpose:** Ensure contamination-free products.
- **Process:**
 - Tests membrane, **disk filters, capsules/cartridges.**
 - Uses filter integrity machines.
 - Common setup: **0.45 μ m filter** followed by **0.22 μ m filter.**

FILTER INTEGRITY TESTING



FILTRATION - SUMMARY



REFERENCES

- Block, S. S. (Ed.). (2001). *Disinfection, Sterilization, and Preservation* (5th ed.). Lippincott Williams & Wilkins.
- Wickert, R. W., & Brusewitz, G. H. (2018). "Membrane filtration for microbial removal in pharmaceutical manufacturing." *PDA Journal of Pharmaceutical Science and Technology*, 72(4), 345–358. <https://doi.org/10.5731/pdajpst.2018.008789>
- U.S. Food and Drug Administration (FDA). (2004). *Guidance for Industry: Sterile Drug Products Produced by Aseptic Processing — Current Good Manufacturing Practice*.

THANK YOU