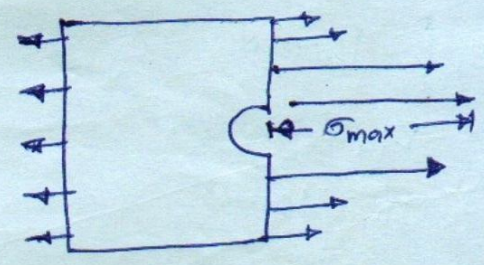
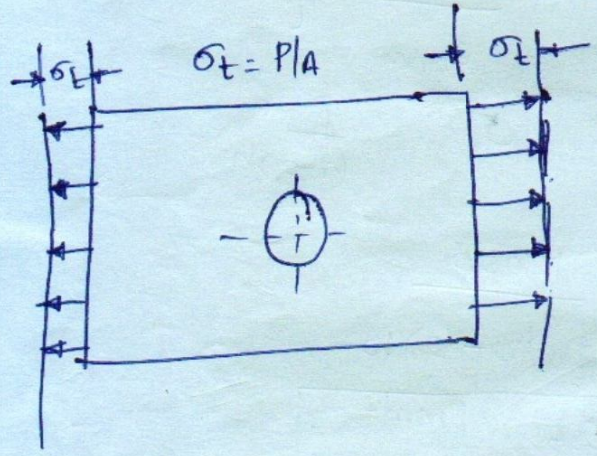


## STRESS CONCENTRATION

Whenever there is a rapid change in cross section (or) discontinuity of a body, stress concentration is present. Local stresses at these sections will be more than the ~~normal~~ nominal stress. This kind of a situation is present in notches, keyways and shoulders. It should always be tried to reduce the stress concentration.



### ● Stress concentration factor ( $k_t$ ):-

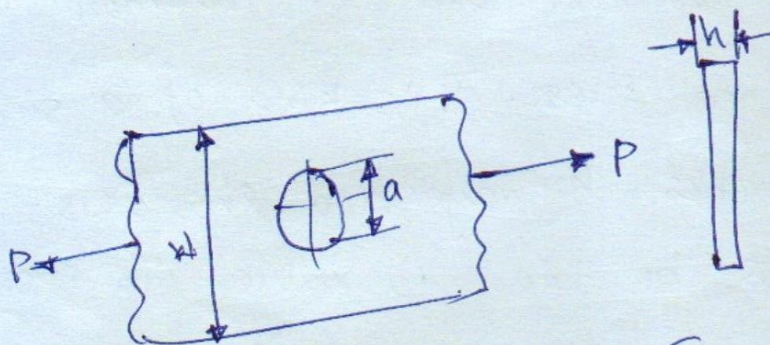
Stress concentration factor  $k_t$  is defined as the ratio of the maximum stress at the change of cross section to the nominal stress.

$$k_t = \frac{\sigma_{max}}{\sigma_0}$$



# Problems

- 1) A Rectangular plate  $60\text{mm} \times 10\text{mm}$  with a hole diameter  $12\text{mm}$  is subjected to a tensile load of  $12000\text{N}$ . Find the maximum stress induced.



$$K_t = \frac{\sigma_{\max}}{\sigma_{\text{nom}}}$$

[From DDB pg. no 7.10]

$$P = 12000\text{N}$$

$$K_t = 60\text{mm}$$

$$h = 10\text{mm}$$

$$a = 12\text{mm}$$

$$\sigma_{\text{nom}} = \frac{P}{(w-a)h}$$

$$\sigma_{\text{nom}} = \frac{12000}{(60-12)10}$$

$$\sigma_{\text{nom}} = 25\text{ N/mm}^2$$

$$a/w = 0.2 \Rightarrow K_t = 2.5 \quad [\text{From DDB pg. no 7.10}]$$

$$K_t = \frac{\sigma_{\max}}{\sigma_{\text{nom}}} \Rightarrow 2.5 = \frac{\sigma_{\max}}{25}$$

$$\sigma_{\max} = 62.5\text{ N/mm}^2$$

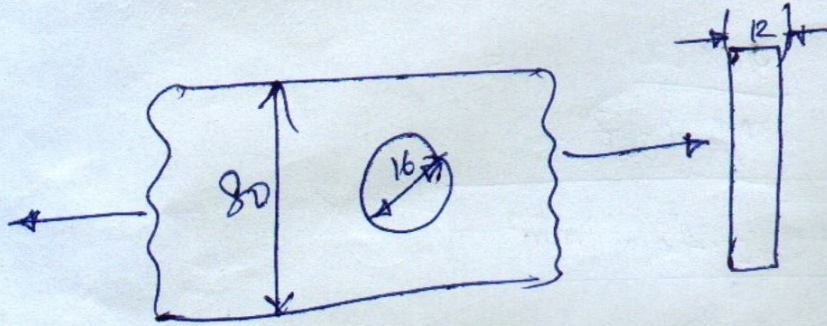
- 2) Taking stress concentration into account find the max stress induced when the tensile load of  $20\text{kN}$  is applied to i) Rectangular plate of  $80\text{mm}$  wide and  $12\text{mm}$  thick with a hole of dia  $16\text{mm}$ .



55  
 29  
 ii) A stepped shaft as diameters 60mm and 30mm with a fillet radius of ~~16mm~~, 6mm.

Solution:

i) [From DDB pg. no 7.10]



$$\sigma_{nom} = \frac{P}{(w-a)h}$$

$$a/w = 16/80 = \underline{\underline{0.2}}$$

$$\sigma_{nom} = \frac{20 \times 10^3}{(80-16)12}$$

$$K_t = 2.5 \text{ [pg. no 7.10]}$$

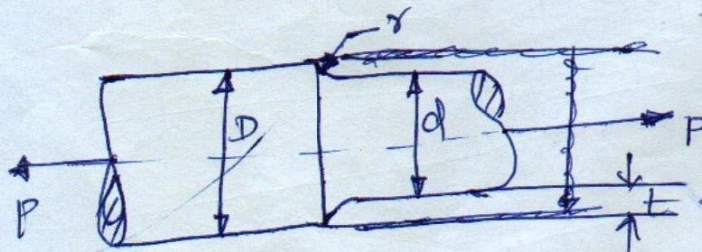
$$\sigma_{nom} = 26.04 \text{ N/mm}^2$$

$$K_t = \frac{\sigma_{max}}{\sigma_{nom}}$$

$$\sigma_{max} = K_t \times \sigma_{nom}$$

$$\sigma_{max} = 65.1 \text{ N/mm}^2$$

ii)



$$D = 60 \text{ mm}, \quad d = 30 \text{ mm}, \quad r/d = 6/30 = \underline{\underline{0.2}}$$

$$r = 6 \text{ mm}$$

$$D/d = 60/30 = \underline{\underline{2}}$$

$$K_t = 1.5 \text{ [pg. no 7.11]}$$



$$k_t = \sigma_{max} / \sigma_{nom}$$

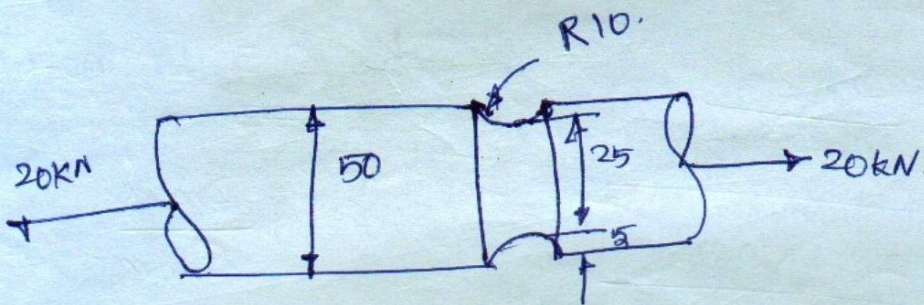
$$\sigma_{max} = \sigma_{nom} \times k_t$$

$$\sigma_{max} = \left[ P/A \right] \times k_t$$

$$\sigma_{max} = \frac{20 \times 10^3}{\pi/4 \times (30)^2} \times 1.5$$

$$\sigma_{max} = 42.44 \text{ N/mm}^2$$

3). Find the maximum stress for the given problem.



$$r/d = \frac{10}{25} = 0.4$$

$$D/d = 50/25 = 2$$

$$k_t = 1.5 \quad [\text{From pg. no 7.1}]$$

$$k_t = \frac{\sigma_{max}}{\sigma_{nom}}$$

$$\sigma_{max} = \sigma_{nom} \times k_t$$

$$\sigma_{max} = \left[ P/A \right] \times k_t$$

$$\sigma_{max} = \left[ \frac{20 \times 10^3}{\pi/4 d^2} \right] \times 1.5$$

$$\sigma_{max} = 61.12 \text{ N/mm}^2$$



# Design of variable loads

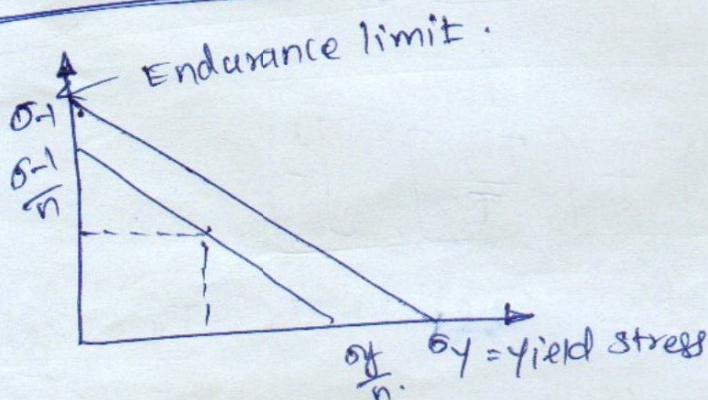
1) Soderberg line.

[From PSG DDB pg. no 7.4, 7.6]

2) Goodman diagram.

3) Gerber parabola.

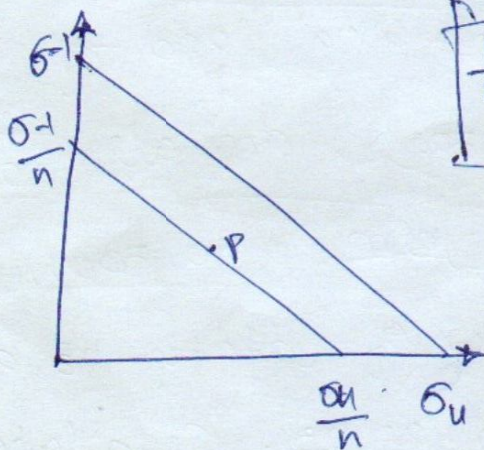
1) Soderberg line:-



$$\boxed{\frac{1}{n} = \frac{\sigma_m}{\sigma_y} + k_t \frac{\sigma_a}{\sigma_{-1}}} ; \quad \boxed{\frac{1}{n} = \frac{T_m}{T_y} + k_t \frac{T_a}{T_{-1}}}$$

For ductile materials.

2) Goodman diagram:-



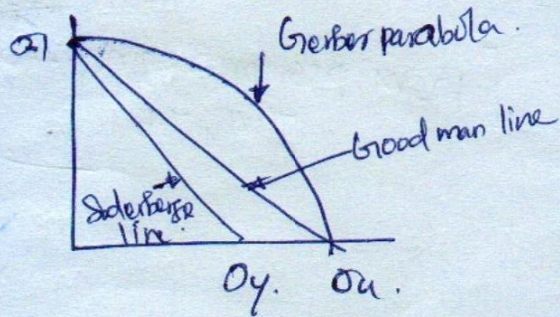
$$\boxed{\frac{1}{n} = k_t \left[ \frac{\sigma_m}{\sigma_u} + \frac{\sigma_a}{\sigma_{-1}} \right]} ;$$

$$\boxed{\frac{1}{n} = k_t \left[ \frac{T_m}{T_u} + \frac{T_a}{T_{-1}} \right]}$$

for brittle materials.



### 3) Gerber Parabola



$$\sigma_{eq} = \frac{\sigma_y}{n} = \sigma_m + k_t \frac{\sigma_a \sigma_y}{\sigma_{-1}} ; \quad \tau_{eq} = \frac{\tau_y}{n} = \tau_m + k_t \frac{\tau_a \tau_y}{\tau_{-1}}$$

$$\frac{1}{n} = \left[ \left( \frac{\sigma_{eq}}{\sigma_y} \right)^2 + \left[ \frac{\tau_{eq}}{\tau_y} \right]^2 \right]^{\frac{1}{2}}$$

Max. Shear theory:  $\tau_y = \sigma_y / 2$

Octahedral

Shear theory:  $\tau_y = \sigma_y / \sqrt{3}$

### Problems (X) (P)

1) A circular shaft made of C45 material is subjected to an axial load  $P$  varying from  $-1000 \text{ N}$  to  $+2500 \text{ N}$ , and also to a torsional moment that varies from  $0$  to  $500 \text{ N}\cdot\text{m}$ .

Assuming a factor of safety  $1.5$  and stress concentration factor as  $1.5$ . Calculate the diameter of the shaft.



Given data:-

material C45.

Minimum load =  $-1000\text{ N}$ .

Maximum load =  $+2500\text{ N}$ .

Minimum torque =  $0\text{ N-m}$ .

Maximum torque =  $+500\text{ N-m}$ .

FOS (or)  $n = 1.5$

$k_t = 1.5$

Solution:-

<sup>DDB</sup>  
[From pg. no 1.9].

$\sigma_u = 63-71\text{ kgf/mm}^2$ .

$1\text{ kgf} = 10\text{ N}$  ← [From p 86 DDB pg. no 1.9]

$= 630-710\text{ N/mm}^2$ .

$\sigma_u = 650\text{ N/mm}^2$  [Assume]

Yield stress  $\sigma_y = 36\text{ kgf/mm}^2$ .

$\sigma_y = 360\text{ N/mm}^2$



for endurance limit [DDB Pg. no 1.42]

$$\sigma_{-1} = 0.36 \times \sigma_u$$

$$= 0.36 \times 650$$

$$\sigma_{-1} = 234 \text{ N/mm}^2$$

$$\tau_0 = 0.35 \sigma_u$$

$$\tau_0 = 0.35 \times 650$$

$$\tau_0 = 195 \text{ N/mm}^2$$

Considering axial load

$$\sigma_{\max} = P/A = \frac{2500}{\pi/4 d^2}$$

$$\sigma_{\max} = \frac{3183.098}{d^2} \text{ N/mm}^2$$

$$\sigma_{\min} = P/A = \frac{-1000}{\pi/4 d^2}$$

$$\sigma_{\min} = \frac{-1273.239}{d^2} \text{ N/mm}^2$$

$$\sigma_{\text{mean}} = \frac{\sigma_{\max} + \sigma_{\min}}{2}$$

$$\sigma_{\text{mean}} = \frac{\cancel{\sigma_{\min}} \frac{3183.098}{d^2} - \frac{1273.239}{d^2}}{2}$$

$$= \frac{1}{d^2} \left[ \frac{3183.098 - 1273.239}{2} \right]$$

$$\sigma_{\text{mean}} = \frac{954.929}{d^2} \text{ N/mm}^2$$

$$\tau_{-1} = 0.22 \sigma_u$$

$$\tau_{-1} = 0.22 \times 650$$

$$\tau_{-1} = 143 \text{ N/mm}^2$$



From PSG DDB Pg. no 7.6

$$\sigma_{eq} = \sigma_m + k_f \frac{\sigma_x \cdot \sigma_y}{\sigma_1}$$

Assume  $q=1$

$$k_f = 1 + q(k_t - 1)$$

$$k_f = 1 + 1(1.5 - 1)$$

$$\boxed{k_f = 1.5}$$

$$\sigma_a = \frac{\sigma_{max} - \sigma_{min}}{2}$$

$$\sigma_a = \frac{3183.098 - (-1273.239)}{2d^2}$$

$$\boxed{\sigma_a = \frac{2228.168}{d^2} \text{ N/mm}^2}$$

$$\sigma_{eq} = \frac{954.929}{d^2} + 1.5 \times \frac{2228.168 \times 360}{d^2 \times 234}$$

$$\boxed{\sigma_{eq} = \frac{6096.85}{d^2} \text{ N/mm}^2}$$

Considering torsional stress:-

$$T_{min} = 0$$

$$T_{max} = ?$$

$$\frac{T_a}{J} = \frac{\tau}{r}$$



$$\tau = \frac{T}{J} \cdot r$$

$$= \frac{16 \times T \cdot r}{\pi d^3}$$

$$\tau = \frac{16 \times (500 \times 10^3)}{\pi d^3}$$

← N-mm.

$$\tau = \frac{T}{J} \cdot r$$

$$\tau = \frac{T}{\frac{\pi}{32} d^4} \times \frac{d}{2}$$

$$\tau = \frac{16 \times T}{\pi d^3}$$

$$\tau_{\max} = \frac{2546.47 \times 10^3}{d^3} \text{ N/mm}^2$$

$$\tau_{\text{eq}} = \tau_m + k_f \frac{\tau_a \cdot \tau_y}{\tau_{-1}}$$

$$\tau_{\text{mean}} = \frac{\tau_{\max} + \tau_{\min}}{2}$$

$$\tau_{\text{mean}} = \frac{2546.47 \times 10^3}{d^3} \times (1/2)$$

$$\tau_{\text{mean}} = \frac{1.273 \times 10^6}{d^3} \text{ N/mm}^2 \equiv \tau_a$$

$$\tau_{\text{eq}} = \tau_m + k_f \frac{\tau_a \cdot \tau_y}{\tau_{-1}}$$

$$= \frac{1.273 \times 10^6}{d^3} + 1.5 \frac{1.275 \times 10^6}{d^3} \times 180$$

$$\text{143}$$



$$\tau_{eq} = \frac{3.68 \times 10^6}{d^3} \text{ N/mm}^2$$

$$\frac{1}{n} = \left[ \left[ \frac{\sigma_{eq}}{\sigma_y} \right]^2 + \left[ \frac{\tau_{eq}}{\tau_y} \right]^2 \right]^{1/2}$$

$$\begin{aligned} \tau_y &= \sigma_y / 2 \\ \tau_y &= 360 / 2 \\ \tau_y &= 180 \text{ N/mm}^2 \end{aligned}$$

$$\frac{1}{1.5} = \left[ \left[ \frac{6096.85}{360 \times d^2} \right]^2 + \left[ \frac{3.68 \times 10^6}{180 \times d^3} \right]^2 \right]^{1/2}$$

$$\frac{1}{1.5} = \left[ \frac{286.82}{d^4} + \frac{417.975 \times 10^6}{d^6} \right]^{1/2}$$

$$\left[ \frac{1}{1.5} \right]^2 = \left[ \frac{286.82}{d^4} + \frac{417.975 \times 10^6}{d^6} \right]^{1/2}$$

$$0.4444 = \left[ \frac{286.82}{d^4} + \frac{417.975 \times 10^6}{d^6} \right]^{1/2}$$

using trail and error method.

Sub  $d = 31$   
 $0.4444 \neq 0.4712$

Try  $d = 31.4$   
 $0.44 \approx 0.436$

Sub  $d = 32$   
 $0.4444 \neq 0.3895$

$\therefore$  selected diameter is 31.4 mm

from data book pg. no 7.25

$$d = 31 \text{ mm}$$