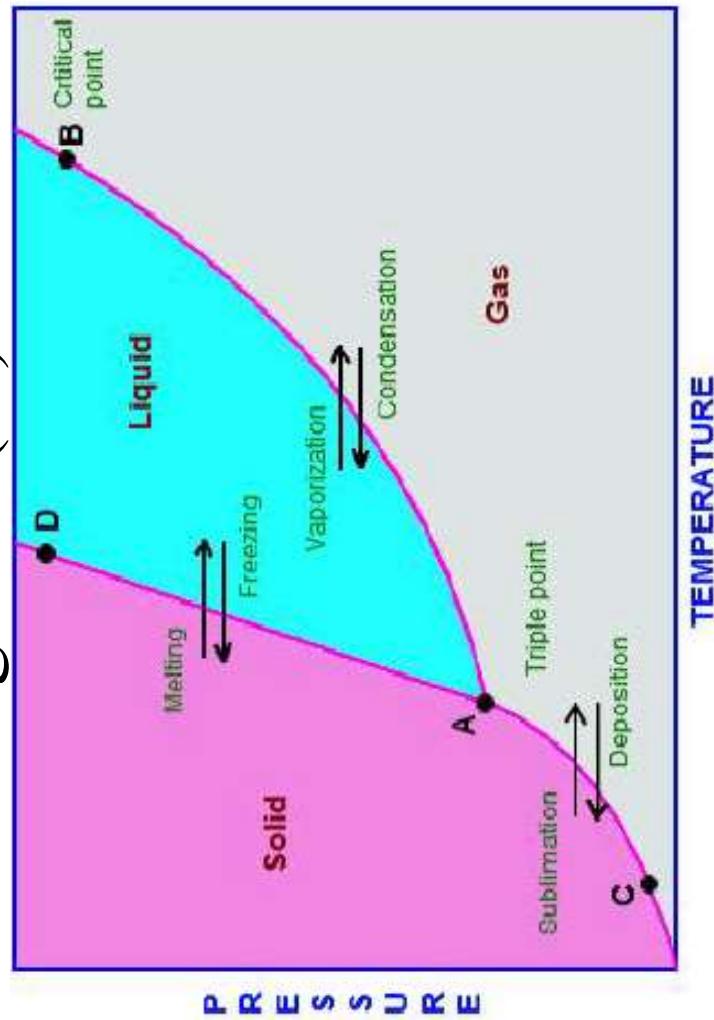


# Phase diagrams

- It is the graphical representations of what phases are present in a materials system at various temperatures, pressures and compositions
- It is also known as equilibrium diagrams (or) constitutional diagrams



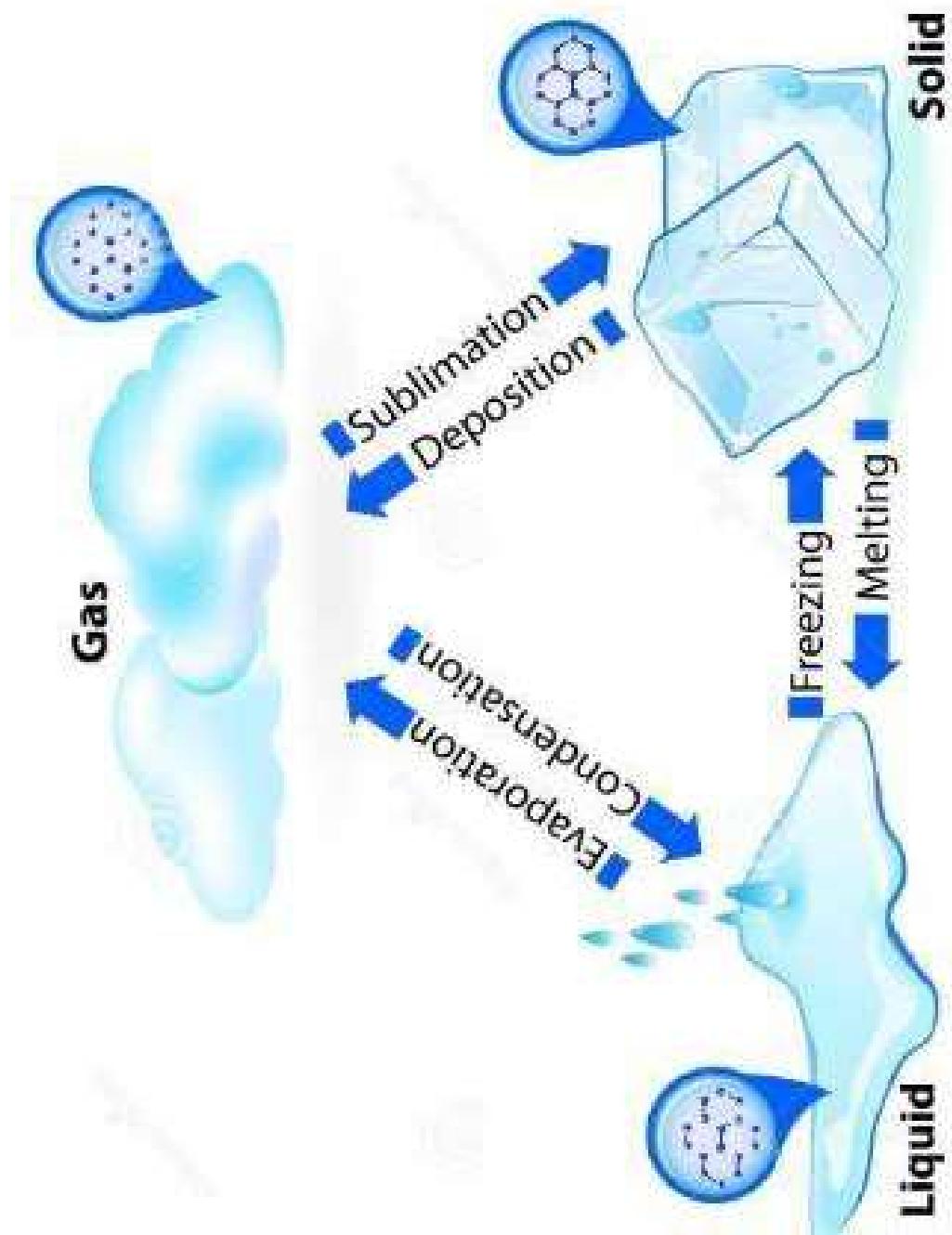
# Phase

- Phase can be defined as a physically distinct and chemically homogeneous portion of a system that has a particular chemical composition and structure
- **Examples:** Water in liquid or vapor state is single phase. Ice floating on water is an example two phase system.



# Single Phase

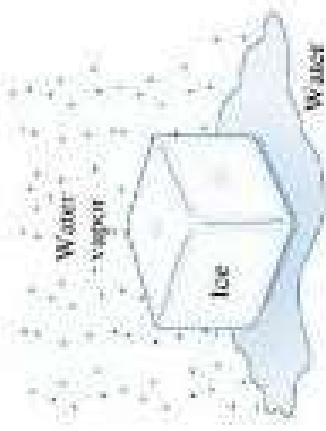
- Three forms of water – ice, water , water vapour



## Illustration of phases

### Illustration of phases and solubility

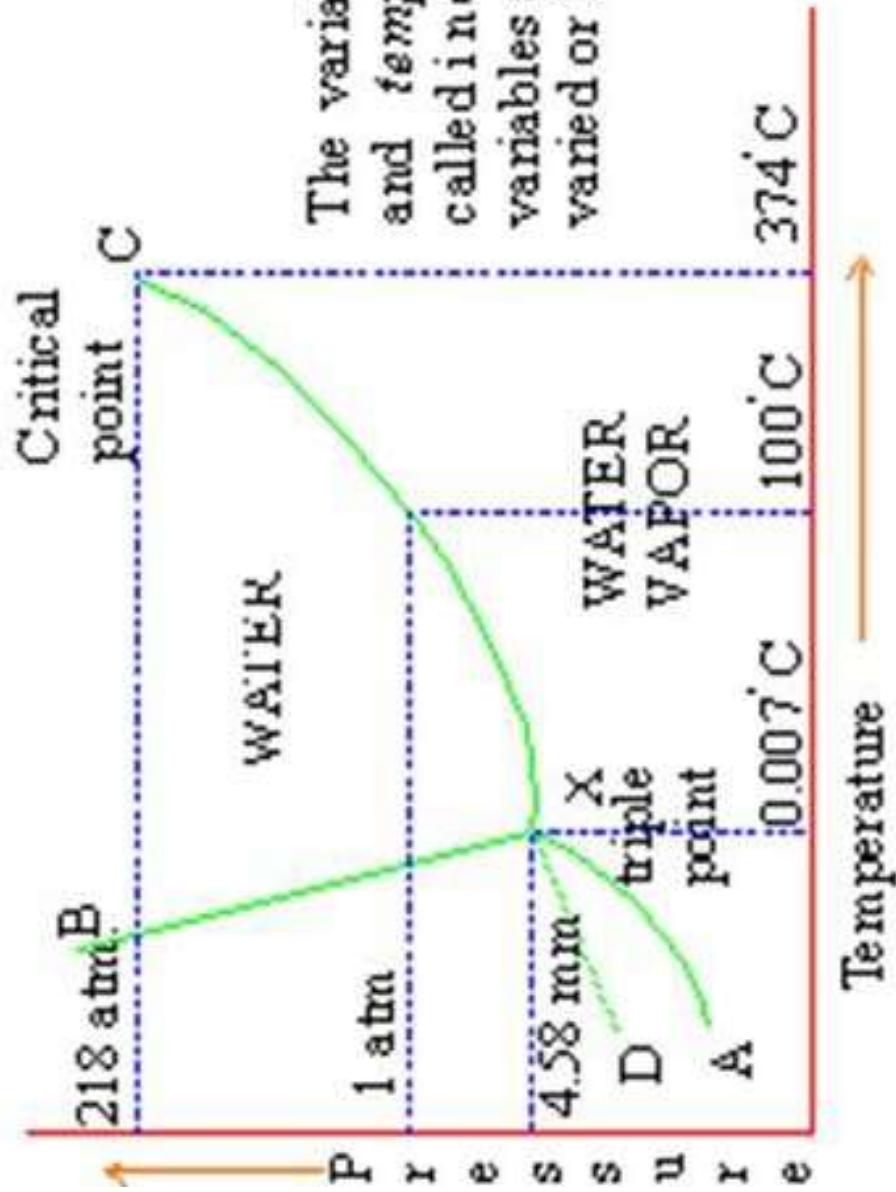
- (a) The three forms of water – gas, liquid, and solid – are each a phase.
- (c) Salt and water have limited solubility.
- (d) Oil and water have virtually no solubility.



(a)



# Phase diagram of a pure substance (one component phase diagram)



The variables pressure and temperature are called independent variables and can be varied or held constant.

Phase diagram of water (not to scale)



## Gibb's phase rule

- The number of phases present in any alloy depends upon the number of elements of which is alloy is composed

$$F = C - P + 2$$

Where,

F= Degrees of freedom of system or number of variables (temp, pressure, or composition etc) that may be changed independently without altering the equilibrium

C= No. of components

P= Number phases present in the system

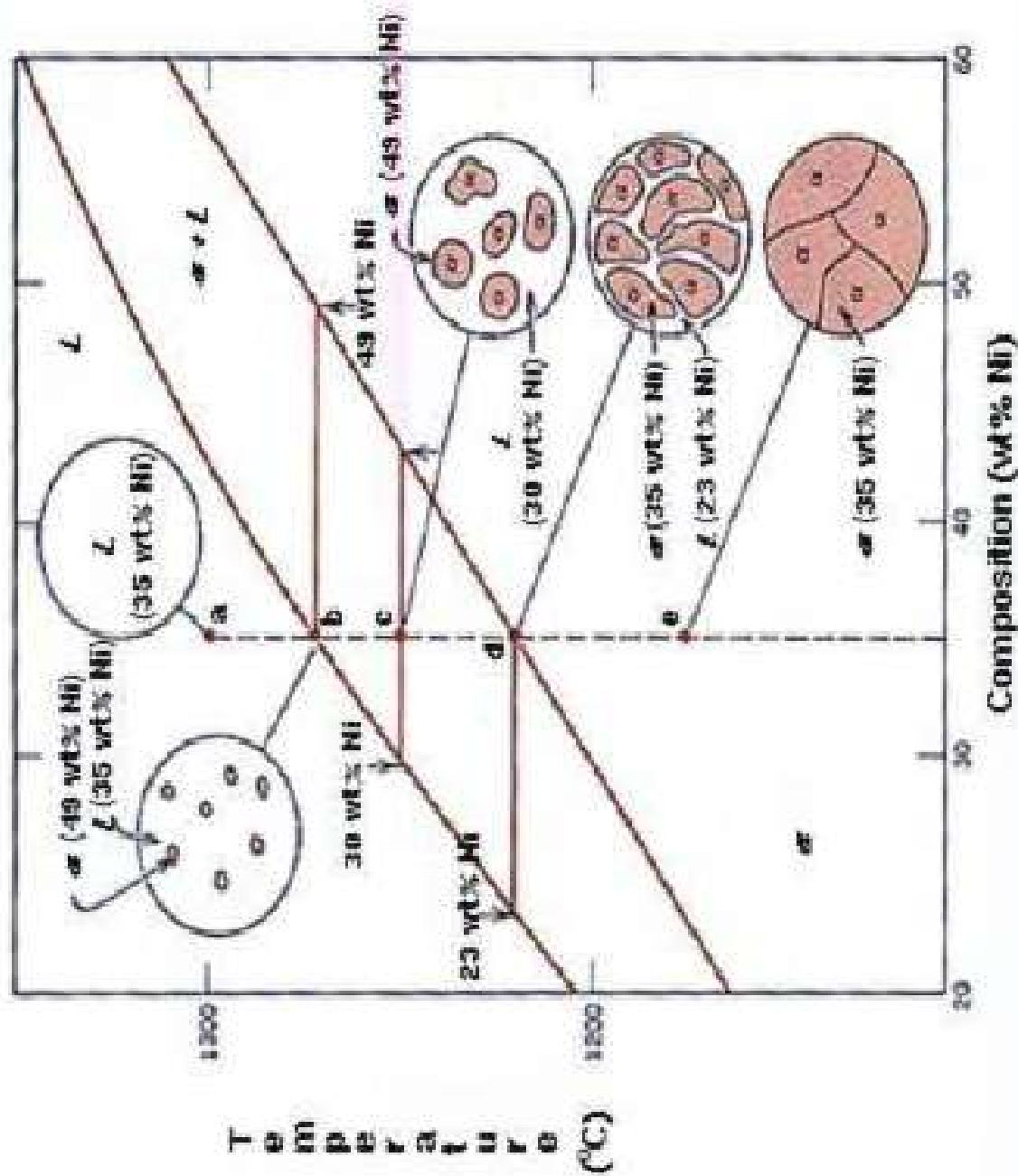
# Isomorphous binary Phase diagrams



## Example:

- Copper-Nickel (Cu-Ni) System
- Antimony- Bismuth (Sb- Bi) System
- Gold – Silver (Au-Ag) System
- Chromium – Molybdenum (Cr- Mo) System

# Isomorphous binary Phase diagrams

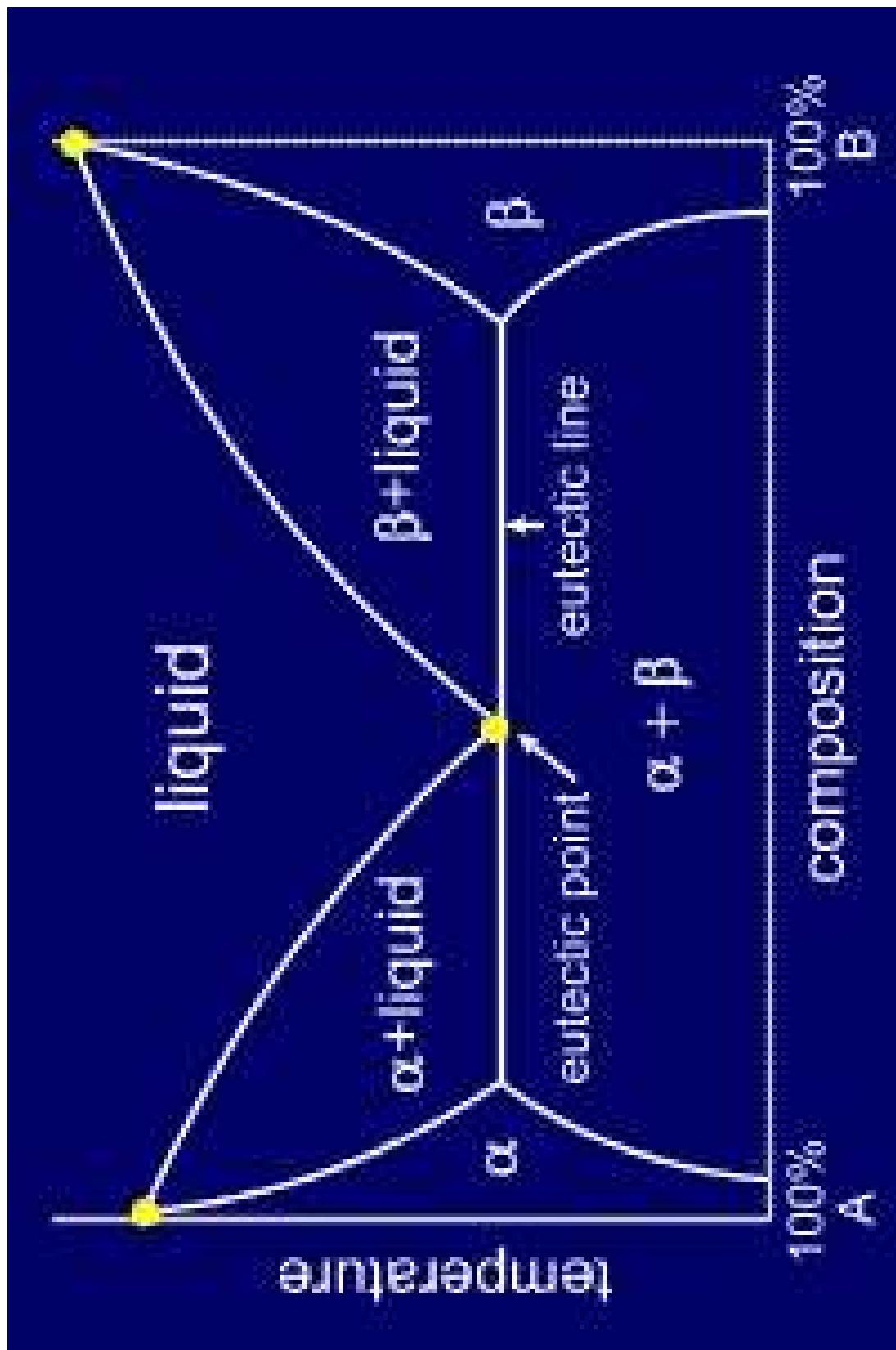




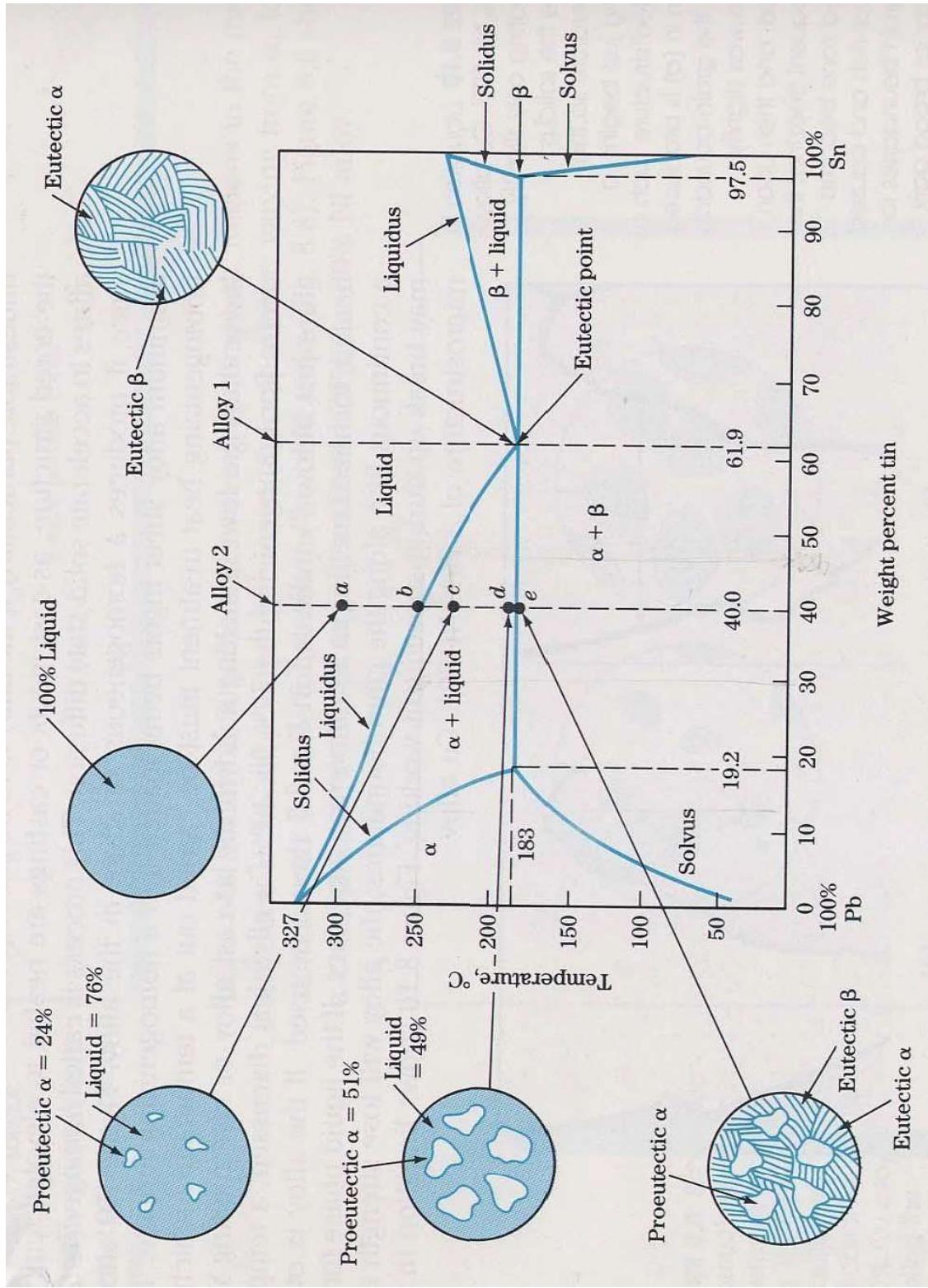
## Phase diagram for partial solid solubility

- Each element is soluble in the other element up to certain limit or saturation point. The value of this limit is a function of temperature
- If the two metals A and B are not completely soluble through all ranges in composition, then second phase will form at grain boundaries.
- Examples:
  - Copper- Silver (Cu-Ag) System
  - Lead- tin (Pb-Sn) System
  - Aluminium – Copper (Al-Cu) System

# Phase diagram for partial solid solubility



# Phase diagram for partial solid solubility – Lead(Pb)-Tin(Sn)





## Phase diagram for partial solid solubility

Six phase regions/fields are found in the diagram

- α solid solution phase
- β solid solution phase
- α solid + liquid phase
- β solid + liquid phase
- $\alpha + \beta$  Solid Solution phase
- Liquid phase

[Eutectic - Greek work – Easily melted ]